REGISTERED

Post Office Box 6788 Fort Davis Station Washington, D. C. 20020 9 November 1965

[.	Declass Review by NIMA/DOD
25X1A	
25X1A	Attention:
25X1A	Subject : Contract No.
	Gentlemen:
	This is to advise you that the Contracting Officer has no record of receipt of progress report for the month of June 1965.
	Payment for future invoices received from your company will be withheld until receipt of the aforementioned report.
	Very truly yours,
	25X1A
	By
	Duly Authorized Representative
25X25X1A	Distribution: Orig - Addressee 2 - NPIC 1 -
	1 - CAS/
^{45X1} 25X1A	OL/PD/CASB/CAS (5 Nov 65)
	Thosed on 16 Nor65. Rec'd one of, did you set one? "No. I will have our Xeroxd.
25X1A	17 Nov 65 Sent 2 you of report on 11 to CONFIDENTIAL asked her to forward one to Otro Eye, RPD
	NOTICE This numberial contains intermation affecting the national detense of the United States within the meaning the contains intermation affecting the national detense of the United States within the meaning to the national detense of the United States within the meaning to the national detense of the United States deviagrating and declassification declassification

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	RECISTERED		4	MAR 196 5
25X1A			*	SS/LB ROUTING
25X1A	Attention:			D/Ch BSS SS
25X1A	Subject : Contract No.			CA /
	Contlement			
	The following rates	are approved for bi	Lling purpose	
	Overhead	874		
	Conorel and Administrati	vo 6\$		
			ery truly you	
				25X1A
	Distribution: Orig - Addresses 1 - ICAD			
	1 - Contract file 1 - O/H field 1 - tech/office	and the second s	uly Authorise	d Repercentative
	OL/FD/CB/CSS:	24		
25X1 ^{25X1A}	OL/PD/CB/CSS: 1 bus (3/3/65)			

		GOSE	FIDENTIAL	ASK ORDER NO.		. /
	WEARTHTED CO	ONTPACT	CONTRACT/1	_		
	NEGOTIATED CO			Contract No.		
		ISSU	NG OFFICE	Post Office Box	6788	
:		_ 25X1A	ADDRESS	Fort Davis Stat:		i.
		7	· ·	Washington, D.	. 20020	
		CO	NTRACTOR			
	25X1A		ADDRESS			25X1A
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-	nuipment Evaluatio	n.			-	.,
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NOTICE

This material contains information affecting the National Defense of the United States within the meaning of the Espionage Laws, Title 18, U.S.C. Secs. 793 and 794, the transmission or revelation of which in any manner to an unauthorized person is prohibited by law.

	(COLEDIN E)	PAGE 1 O	- NGES
	(SCHEDULE)	CONTRACT/TASK ORDER NO. Contract No.	
pretat: cal predated	lon Equipment Evaluation in sec oposal 64-5, "Special Targets:	fabricate Special Targets for Inter- cordance with the Contractor's Techni for Interpretation Equipment Evaluat: the Contractor's letters dated Proposal and letters are hereby inco hereof.	Lon",
	2) Three (3) 1040 lines/mm hi complete calibration infor 3) Monthly Narrative Reports s. Progress of work to en b. Problem areas encounts c. Projected work for nead status of fund expend:	gh-contrast targets on film with mation for each target. (five copies) to include: d of period. et period. tures to end of period erbal committments and/or agreements presentatives of the Contracting	
through to the in dute of the second percentage with the second percentage	The period of performance under the 30 June 1965. ERY: In the event any item under the Technical Representative of plicate must be obtained from y invoice submitted for reinformation.	this Contract shall be 25 June 1960 the Contracting Officer, a signed re said representative and one copy att grament for such item(s). Failure to ment, since the Disbursing Officer in cut evidence of delivery to other the	red ceipt ached o do

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NAME OF CONTRACTOR

Approved For Release 2003/08/04: CIA RDP78B04747A001200030001-5

(SCHEDULE)	CONTRACT/TASK ORDER NO.	25X1A
	Contract No.	
NON-PUBLICITY:		<u>.</u>
CHRISteam_mag(usation colored_min(usation)christationsExtractionsC	The Contractor may request a waiver at therefrom unless so authorized	
INSPECTION AND ACCEPTANCE:		
Acceptance will be at the Contrant and inspection by the Technical Repu	ractor's plant subject to full test resentative of the Contracting Officer.	
CONTRACT COST:		
The Contract target cost shall.	be	25X1A
CONTRACT FEE:		İ
The Contract fee shall be deter	mined as follows:	
Contract Target Fee Contract Maximum Fee		25X1A
The Contract target Fee shall land performance incentives as set for	be increased in accordance with cost orth herein.	
A. 80*-20 share of every dollars less than the target cost. (*Gov	ar by which the total contract cost vernment share).	
B. Performance Incentives		
TARGET		
1040 lines/mm (Less than 1040 lines/mm (targets unacceptable		
8670 of the dealers which I to By the state of the state	Contract Target Fee plus two (2) percent of Contract	
any front 1912 lines/mm	Cost. Contract Target Fee plus Four (4) percent of Contract Cost.	
25X1A		
NAME OF CONTRACTOR		

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			PAGE 3 OF 5
(SCHEDULE)	CONTRACT/TASK ORDER	10.	····-
	Contract No	,	
The density between bars sof bar density. For each Five lensity below the minimum accep	I make the confiner to the confiner to	ف. سمالات سمالا	\$
ercent of the Contract cost. Total fee shall be determine	to the Contract Target	Fee One (1)
'Allowable Cost, Incentive Fee operated herein by reference and	and Harmont" olongo who	ch is inc)"-
-			

NOTICE

25X1A

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NAME OF CONTRACTOR

25X1A

SECURITY

The Items per se are UNCLASSIFIED.

In the event any question may arise during the preliminary phases of the work and/or research concerning the security of the technical aspects i.e., security classification of various component parts and/or related reports connected thereto, the Technical Representative of the Contracting Officer is authorized to furnish security guidance during this interim period.

This is only to be considered an authorized expedient and efficient means of resolving technical security problems by the Technical Representative of the Contracting Officer on the spot and is not to be construed as a waiver of the Contractor's responsibility to request formal written notification and/or authorization from the Contracting Officer prior to effecting any changes in over-all security classification of the contract, or item and/or reports being developed thereunder or the Contractor's Security Requirements, as agreed.

The association of the sponsor with the work being produced under this Task Order is classified CONFIDENTIAL. This classified information and any other classified information which may be specified in the first paragraph of this Security Article, will be divulged only on a need-to-know basis and then only to those who have been authorized in writing by this Government component to have access to classified information.

Correspondence originated by the Contractor and/or other data to be submitted hereunder, the contents of which contain classified information or refer to the number of this Task Order and/or contract or the name and/or address of the Contracting Officer, shall be stamped by you with the classification of CONFIDENTIAL.

REPORTS

A Final Report, manuals, drawings and similar data as may be required under this Task Order, shall be submitted at such time and in such format as may be specified by the Technical Representative of the Contracting Officer or as may be otherwise set forth in the Scope of Work Article of this Schedule. In addition, Technical Progress Reports should be prepared in the manner normally practiced by you and submitted directly to the Contracting Officer's Project Engineer in accordance with the engineer's instructions. A copy of the Progress Report should be mailed directly to the Contracting Officer unless you are advised otherwise.

Name of Contractor	25X1A	_

NOTICE

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	Contract/Task Order No.	
(SCHEDULE)	Contract No.	25
SHIPPING INSTRUCTIONS:		
Destination to whatever location States as may be later stipulated		
and the contract t	ny, shall be packaged and crated if applica- ractor's best domestic commercial practice iary specific instructions of the Contracting	
or may later become SECRET or CO	or items which may be concerned hereunder are, ONFIDENTIAL and when the size or weight of such CRET or CONFIDENTIAL makes shipment by registered Shipment should be made only by the The material must be securely crated and	25)
of (1) the date the material wil and (3) the approximate weight,	contractor shall advise the Contracting Officer L1 be shipped, (2) the approximate date of arrival, size, and number of cartons. Bulk shipments of de only in accordance with the specific instructions tractor by the Contracting Officer upon notification	
INSPECTION:		
tion and acceptance of deliveral the technical representative of	se of the Task Order as well as the final inspec- ble products, if any, hereunder shall be made by the Contracting Officer. Final acceptance of any, shall be made after proper inspection at ordance with the stipulations of "Shipping Instruc-	

NOTICE

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CONFIDENTIAL

Approved For Release 2003/05/04 CIA-RDP78B04747A001200030001-5 (When Filled In)

			CONTRAC	T NO.	
(SIGNATURES)					2
The rights and obligations of the parties to this conteneral Provisions. To the extent of any inconsist pecifications or other provisions which are made a pattern and provisions shall control. To the extent of an the Schedule shall control.	ency between art of this cont y inconsistend	the Sched ract by ref	erence or the Sched	otherwise, the	Schedule and the
CONTRACTOR REP					
1) (a) That it is, is not, a small business concern ominant in its field of operation and, with its affiliates, er oncern by the Small Business Administration. (See Code ontains the detailed definitions and related procedures business Certificate by the Small Business Administration, lies to be furnished thereunder will, will not, lossessions by a small business manufacturer or producer.	nploys fewer the of Fed. Reg.,) (b) that it [and (c) if Conbe manufactures	an 500 empl ,, Title 13, has, tractor is a d or produc	Ch. II, Pa has not, pregular dea ed in the U	art 103, 21 Fed. previously been ler, it also repre Jnited States or	Reg. 9709, which denied a Small sents that all supits Territories or
2) (a) That it has, has not, employed or retained as colely for the Contractor) to solicit or secure this contract; or person (other than a full-time bona fide employee working ee, contingent upon or resulting from the award of this contracting Officer. (Note: For interpretation of the bervices Administration Reg., Title 44, Secs. 150.7 and 150.	and(b) that it solely for the entract, and agr representation	has, contractor) ees to furnis n, including	has not, p any fee, co sh informati the term '	and or agreed to mmission, perceion relating there bona fide emplo	entage or brokerage eto as requested by
IN WITNESS WHEREOF, the parties hereto have written:	ve executed t			the day and y	
	Ву				
WITNESSES	25X1A		CONTRAC	CTING OFFICER	
(11111111111111111111111111111111111111	25X1A		100111111		
			(CO	NTRACTOR)	
·	By				
NOTE.—In case of corporation, witnesses not required but certificate below must be completed. Type or print names under all signatures.				(TITLE)	
			(,	ADDRESS)	
	CERTIFICATE	E			
Ι,					fy that I am the
1					ntractor herein;
that		;	who sign	ned this contr	act on behalf of
the Contractor, was then		· · · · · · · · · · · · · · · · · · ·		of s	aid corporation;
that said contract was duly signed for and in b	ehalf of said	corporati	on by au	thority of its	governing body,
and is within the scope of its corporate powers.					
SIGNATURE (Corporate Seal)					

NOTICE

This material contains information affecting the National Defense of the United States within the meaning of the Espionage Laws, Title 18, U.S.C. Secs. 793 and 794, the transmission or revelation of which in any manner to an unauthorized person is prohibited by law.

Approved For Release 2003/08/04-12014-RDF78792747A001200030001-5

	25X1A Approved For Release 2003/08/04 : CIA-RDP78B04747A001200030001-5	
25X1A	25X1A	
5X1A	MPIC	
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	4/21/64 5500-2753-64	
4155-1030-6000 5X1A 4155-1030-6000		
d Silver	Special Targets for Interpretation Equipment Evaluation.	25X1A
	Project to yield (6) six tergets; 3 each on glass plates and 3 each on film complete with calibration data for each target in accord- sace with proposal dated 4 Feb. 64	

25X1A

from

(Proposal recently forwarded to OL/ES.)

Approved For Release 2003/08/04: CIA-RDP78B04747A001200030001-5
Approved by Director, NPIC
23 April, 1964.

P+D5

UNCLASSIFIED Approved For Release 2069 NEW BENTUM-REDISERVATA] SECRET CONTRACT INSPECTION REPORT DATE TO: 16 November 1965 INSPECTION REPORT NO. (If final, so state) CONTRACT ADMINISTRATION & SETTLEMENT 12 Final BRANCH/PD/OL ESTIMATED COMPLETION DATE NAME OF CONTRACTOR 25X1A TYPE OF COMMODITY OR SERVICE Special Resolution Targets THE CONTRACTOR WILL PROBABLY REMAIN WITHIN ALLOCATED FUNDS YES NO IF ANSWER IS "NO" ADVISE REC-THE CONTRACTOR IS ON SCHEDULE OMMENDATION AND/OR ACTION OF SPONSORING OFFICE, ON IF KNOWN, INDICATE MAGNITUDE OF AD-REVERSE HEREOF. DITIONAL FUNDS INVOLVED. 1005 PER CENT OF WORK COMPLETED . This as of 30 Apr 65 PER CENT OF FUNDS EXPENDED . HAS AN INTERIM REPORT, FINAL REPORT, PROTOTYPE, OR OTHER END ITEM BEEN RECEIVED FROM THE CONTRACTOR IS THE PERIOD? FOR THE CONTRACTOR IS THE PERIOD? DURING THE PERIOD? YES NO HAS GOVERNMENT-OWNED PROPERTY BEEN DELIVERED TO CONTRACTOR DURING THIS PERIOD? (If yes, indicate items, quantity, and cost on reverse side.) INCENTIVES YES □ NO IS THIS AN INCENTIVE CONTRACT USE REVERSE SIDE FOR COMMENTS. FINAL REPORT MUST CONTAIN INCENTIVE EVALUATION. IF YES, CHECK TYPE DELIVERY PERFORMANCE. Cost OVERALL PERFORMANCE OF CONTRACTOR UNSATISFACTORY BELOW AVERAGE 7. ABOVE AVERAGE OUTSTANDING BARELY ADEQUATE AVERAGE EXCELLENT IF OVERALL PERFORMANCE OF CONTRACTOR IS UNSATISFACTORY OR BARELY ADEQUATE, INDICATE REASONS ON REVERSE SIDE. RECOMMENDED ACTION WITHHOLD PAYMENT PENDING CONTINUE AS PROGRAMMED SATISFACTORY PERFORMANCE OTHER (Specify) X TERMINATE IF TERMINATION IS RECOMMENDED OR IF THIS IS A FINAL REPORT PUT COMMENTS ON REVERSE IN NARRATIVE FORM ON CONTRACTOR'S PERFORMANCE AND CERTIFY THAT ALL DELIVERABLE ITEMS UNDER THE CONTRACT HAVE BEEN RECEIVED. THESE INCLUDE, WHERE APPLICABLE, THE FOLLOWING: DOES NOT REC'D DOES NOT 1TEM REC'D APPLY ITEM X MANUALS X PROTOTYPES FINAL REPORT DRAWINGS AND SPECIFICATIONS SPECIAL TOOLING X PRODUCTION AND/OR OTHER OTHER GOVERNMENT PROPERTY END ITEMS DATE OF LAST CONTACT WITH CONTRACTOR 10 November 1965 25X1A DIVISION SIGNATURE OF INSPECTOR 25X1A SIGNAT INSPECTOR'S EXTENSION 25X1A Approved Fbr Release 2003/08/04: CIA-RDP78B04747A001200030001-5

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FORM 1897 PREVIOUS

] UNCLASSIFIED

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YES NO			MMENDATION AND/OR ACTION C EVERSE HEREOF. IF KNOWN. DITIONAL FUNDS INVOLVED.	INDICATE MAGNIT	UDE OF AD.
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			OR OTHER END ITEM BEEN REC	LVED FROM THE C	ONTRACTOR
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HAS GOVERNMENT-OWNED PROPERTY BE (If yes, indicate items, quantity, as	EEN DELIV	n revers	e side.)		
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THIS AN INCENTIVE CONTRACT	ES [.	NOTE: USE REVERSE SIDE FOR COMME	NTS.	- T. I.O.N
YES, CHECK TYPE	DELIV		FINAL REPORT MUST CONTAIN	INCENTIVE EVALUA	ATTON:
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FORM 1897 PRE-VIOUS

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As of this date, the technical representative has not received the fin report, covering the period from 26 May 1965 through 30 June 1965. On 17 September 1965,	ECRET Approved Fo	CONF II	CA-RDP78B0474	7A001200030 <u>00</u> 1-	-5
on 17 September 1965, that received his copy about two weeks earlier. The "Estimated Completion Date" has been pushed shead in the hope that the Contractor will send the final report before that date.	NARRATIVE	REPORT		IM	INAL
The "Estimated Completion Date" has been pushed shead in the hope that the Contractor will send the final report before that date.	ort, covering the p	eriod from 26 May 1 965.	1965 through 30	June 1907.	
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EMGTMEETITING SECTOR	,		10 TIMATED COMPLETION DAT	·E		
1			15 September 196			
			1) ocy (-)			
NAME OF CONTRACTOR	25X1A					
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	CONFIDENTIAL
	June 17, 1965
	25X1A Post Office Box 6788 Fort Davis Station Washington, D. C. 20020
5X <u>1</u> A	Subject: Contract No. Contract No. Contlemen:
	Five (5) copies of progress report for the period of 26 April through 25 May 1965 are forwarded in accordance with the contract schedule paragraph entitled "Deliverable Items."
	Sincerely,
	25X1A

REW/wmt

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SECRET	CONFIDENTIAL UNCLASSIFI	ED
	Approved For Release 2003/08/04 : C A-RDP78B04747A001200030001-5 NARRATIVE REPORT	
	Item 1: Progress report Br. 7, for the period 26 Jan - 25 Feb 65, received on 15 April 1965. Item 2: The Technical Representative visited the Contractor	
on J	2 April 1955.	
	the contractor estimated that, as of 19 March 1965, the contract had a balance of This would meen that, as of 19 March 1965, about 60% of the funds had been expended.	
25X1A	is experiencing difficulty in making targets on film due to irregularities in the thickness of the base. This difficulty has not been experienced to any large degree when working with smalsions coated on glass, as the lateer's surfaces are ground and polished prior to ocating with emulsions.	To the second of
25X1A	one of the first tests of the "step-and-repeat" target printer that is less designed. On the test plate, the line puttern for 800 1/am appeared sharp with good density and sharpness. It would appear that the changes of meeting the requirements of the contract are good.	
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Approved For Release 2003/08/04 : CIA-RDP78B04747A001200020001-

File 7 May 65 RFO

CONFIDENTIAL

April 15, 1965

25X1A

Post Office Box 6788 Fort Davis Station Washington, D.C. 20020

Subject Contract:

25X1A

Gentlemen:

Five (5) copies of progress report for the period of February 25 through March 25, 1965 are forwarded in accordance with the contract schedule paragraph entitled "Deliverable Items".

Sincerely yours,

25X1A

Director of Administration

REW: cr

Encls. (5) as stated

Approved For Release 2003 08/04: CIA-RDP78B047474001200030001-5

CONFIDENTIAL

25X1A

March 22, 1965

25X1A

P.O. Box 6788 Fort Davis Station Washington, D.C. 20020

Subject Contract:

25X1

Gentlemen:

Five (5) copies of progress report for the period of January 26, 1965 through February 25, 1965 are forwarded in accordance with the contract schedule paragraph entitled "Deliverable Items".

Sincerely yours.

25X1A

Director of Administration

REW: cr

Enclosures as stated CONFIDENTIAL

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Approved For Release 20\(\psi_3/08/04\): CIA-RDP78B04747A00120003\(\psi_001-5\)

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CONFIDENTIAL

February 11, 1965

25X1A

P.O. Box 6788 Fort Davis Station Washington, D.C. 20020

Subject Contract:

25X1A

Gentlemen:

Five (5) copies of progress report for the period of December 25, 1964 through January 25, 1965 are forwarded in accordance with the contract schedule paragraph entitled "Deliverable Items".

Sincerely yours,

25X1A

Director of Administration

REW/cr

CONFIDENTIAL

Approved For Release 20	03/08/04 : CIA-RDP78B04747A0012000 <u>30</u> 0	<i>1</i> 07-5

CONFIDENTAL

Proj. M. 997154 28 Jan 65 & PD

January 14, 1965

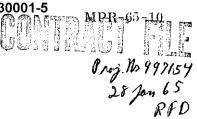
25X1A	
Subject Contract:	25X1A
Gentlemen:	
Five (5) copies of progress repor	t for the period of
November 27 through December 25, 1964 are forwar	rded in accordance
with the contract schedule paragraph entitled "D	deliverable Items".
	Sincerely,
25X1A	
	Director of Administration

REW: cr

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Approved For Release 2063/08/04 : CIA-RDP78B04747A001200030001-5

65-DC-1002-3



CONTRACT STATUS REPORT NO. 5 PROJECT JS-411

Period: November 27 through December 25, 1964

January 13, 1965

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Approved For Release 2003/08/04: CIA-RDP78B04747A001200030001-5

target (whose edge rises with infinite slope) of density 2.5 with a spot whose light distribution was determined by experiments with different sizes of lower slit. The resulting traces are similar to the microdensitometer traces. Future work will check statistically for correlation between real and simulated traces.

PROCESSING EQUIPMENT. Some mechanical difficulties were encountered with the solenoid valves on the spray processor which prevented us from testing the unit during this period. During the period, a rotary valve was added to the processor to switch the drain line. Early in the next period the unit will be operational, and resolution testing of the spray processor will be performed.

EQUIPMENT FOR EXPOSING TARGETS. The lamphouse for the step and repeater is being rebuilt to obtain more even illumination of the target area and closer control of exposure. It will be in operation during the next period.

25X1A

FINANCIAL INFORMATION

- a. Total amount authorized
- b. Total amount committed through October 31, 1964
- c. Total amount committed during November 1964
- d. Total amount committed through November 30, 1964
- e. Uncommitted balance on November 30, 1964
- f. Total hours delivered through November 30, 1964 512.4 man-hours.

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Approved For Release 2003/98/94 : CIA-RDP78B04747A001200030001-5SECRET

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	NARRATIVE REPORT	☐ INTERIM	FINAL
	Work is still progressing on equipment lens of the step-and-repeat printer is mixed-gos are light source and a differenter resolution terget is on order in the final phases of development.	erent light housing. and a spray processor	A new
	Dye image or silver/dye image study i mentation in vacuum coeting of emulai	ODS •	
A	100x optics are now being purchased for to have a capability to variation between the bars and spaces produced.	o defelbine and dans:	. cy
	No conclusion on the incentive evelue	tion can be given at	this time.
	An interim report had been received on this contract.	the first week in Dec	sember
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	Approved For Release 2003/08/04 : 0	DIA-RDP78B04747A00120	00030001-5 SE

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Approved For Release 2003/08/04 : CIA-RDP78B04747A001200030001-5

30 October 1964

	25X1A	
	SUBJECT: Trip Report for	
25X1A	1. On 20 October 1964, I visited the and discussed progress on the contract for the Special Targets for Interpretation Equipment and Evaluation. Up to this point the production of the 260 1/mm and 520 1/mm had been accomplished. The Test and Evaluation Group personnel feel that experiments with new oil emersion Zeiss 40X objectives and dye sensitive emulsions will aid in the production of the 1040 1/mm test targets. Research is continuing in the production of these targets; such as investigating dye techniques to reduce light scattering in the emulsion, modifying the step and repeat printer, matching 649 GH plates in respect to flatness and experimentation with spray processing. Progress to date is satisfactory.	
25X1A 25X1A 25X1A	2. An unclassified (white) presentation of the will be presented at the Pentagon during the week of 8 November 1964. personnel will conduct the meeting. 3. inquired if NPIC would be interested in a presentation of the latest capabilities. I was in favor of this and stated that appropriate arrangements would be made if administrative concurrence could be obtained.	5X1A

Approved For Release 2003/08/04 : CIA-RDP78B04747A00 200030001-5

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Approved For Release 2003/08/04 : CIA-RDP78B04747A001200030001-5

Project 4038

November 3, 1964

25X1A

Post Office Box 6788
Fort Davis Station
Washington, D.C. 20020

25X1

Subject: Contract

Gentlemen:

Five (8) copies of progress report for the period of 26 September through 25 October 1964, are forwarded in accordance with the contract schedule paragraph entitled "Deliverable Items."

25X1A

Director of Adminstration

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GROUP 1
Excluded from automatic
downgrading and
declassification

Contact will be made wi	th this company during the early part
of October. R&D efforts are now b	peing pursued to establish procedures
for production of these targets.	No travel is therefore planned until October.

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Approved For Release 2003/08/04 : CIA-RDP78B04747A001200030001-5

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It is expected that contact with this company will be made in August. Work has been underway since 25 June 1964 and no problems are anticipated.

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CONTRACT STATUS REPORT NO. 11
PROJECT JS-411

Period: May 26 through June 30, 1965

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STATINTL

CONTRACT STATUS REPORT NO. 11 PROJECT JS-411

TARGET WORK

During the last period of this contract we produced three L targets, containing elements 4-3 (20.2 lines/mm) through 10-2 (1150 lines/mm). These high contrast targets were calibrated on the microdensitometer using the smallest available microspot, and a narrow lower slit ahead of the photomultiplier tube. In this tracing mode, the effective spot size is under one micron.

Two of these targets were deliver	red to with the calibration	
traces. The third target was sent to		STATINTL
with the calibration trace.		

MICRODENSITOMETER RESEARCH

During this period the rough draft of the microdensitometer report was completed. However, it was not completed in time for publication under this contract. As soon as the report is published, copies will be forwarded.

This report covers the work done to determine the light distribution of the 1.1 micron diameter microspot. After determining the light distribution, computer programs were written to simulate the tracing operation on the microdensitometer. Simulated traces of perfect edges were made using ideal light distributions. Conclusions were reached based on the work to date, and the direction of future work was outlined.

FILM TARGET

No targets on film were produced on this contract, due to the lack of time available to solve the problems associated with production of film targets. Some of the problems include a means of holding the film flat while exposing, a means of holding the film during processing, and testing of film to determine if it has acceptable flatness.

A vacuum platen for holding the film during exposure was designed, and the rough machining done on the mehanite blank. A price quotation on the finish machining was obtained from STATINTL

No investigation was made to determine if stock film is sufficiently flat to maintain focus while exposing 1000 line targeto 3/08/04: CIA RDP 78 BO4747 A00 12000 3000 15 ated

occasional bumps in the emulsion. Minute pockets of trapped air between the vacuum platen and the film also gave trouble.

PROJECT HISTORY

In order to set up to produce and calibrate high line frequency targets it was neccessary to upgrade each step, i.e., holding the glass plates, positioning the plates during exposure, focusing aids, exposure control, processing, and microdensitometer calibration, in the target production process.

A spray processor was built as part of another target contract, and sensitometrically tested under this contract. Descriptions of testing appear in previous progress reports. The spray processor enabled us to process to a high gamma, with moderate grain and low base plus fog. Close control of speed point was achieved.

With high gamma processing, the contrast of the aerial image produced by the printing lens is enhanced. The delivered targets were processed for 20 minutes, in D-19, 73° F. A dilute bleach solution was sprayed for 15 seconds to reduce base plus fog, and increase gamma to about 12.0.

STATIN	JTL AL	Photorepeater was used to print the	targets. The Photorepeater
	is similar in operation	on to a standard condenser enlarger.	A light source is focused
	with condenser lenses	s on a negative, and a reduced image	of the negative is projected
	onto the film or plate	. The plate restant at table, which e	ean be accurately positioned
	in two dimensions. I	ligh quality ruled glass masters of th	ree bar elements were
LLEGIB	reduced by 36.5 to 1	by means of a OX microscope	objective, 1.0 n.a., oil
	immersion. The ele	ments at low line frequencies are prin	nted one at a time, with the
	photographic plate me	oved in X and Y to properly position t	he elements on the plate.
	The elements at high	line frequencies are printed two, thr	ee or six at a time.

The microscope lens is accurately focused by a gauge which directly measures the lens to emulsion distance. The gauge is a noncontact, air operated type, and is calibrated in 10 microinch increments. The sensing element is clamped onto the side of the microscope objective. Lens to emulsion distance can be held to within 20 microinches in our setup, which is adequate for printing 1000 line per millimeter.

The lamphouse consists of a point light source are lamp, a solenoid actuated shutter, and a pair of miniscus condenser lenses. The intensity of the lamp is held constant by

using a photocell to sample the light, and control the power input to the lamp to maintain constant intensity (within 1%). An accurate clock timer controls the shutter to regulate the exposure. A Wratten 45 filter in the light path gives narrow band blue light, and neutral denisty filters adjust the exposure times to reasonable values. (typically 5-20 seconds).

The Photorepeater rests on a shoes counted table, in a clean room area.

The targets were made on Kodak microflat glass plates, coated with 649-GH high resolution emulsion. The glass plates 1/4 inch thick, are flat to 20 microinches per linear inch. With these plates there was no problem in maintaining focus. A small amount of time was spent on research into vacuum coating ultra-thin emulsions. This type of emulsion will be necessary for high quality master targets over 1150 lines per millimeter.

In the execution of this contract we were able to upgrade each step in the production process sufficiently to produce 1150 lines per millimeter targets on glass plates. Some tests were conducted printing higher lines frequencies, and it was found that the system could just resolve 1400 to 1600 lines per millimeter. Exposure is a problem, due to the response fall off of the lens emulsion combination.

All of the bars in the target are the same length. At the high line frequencies it is difficult to obtain a focus position where the entire length of the bars are in focus. The spherical curvature of the points of best focus is very evident. If a constant aspect ratio target were made, better quality lines would result.

Pry. # 99 715 29 June 6

CONTRACT STATUS REPORT NO. 10 PROJECT JS-411

Period: April 26 through May 25, 1965

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Approved For Release 2003/08/04 : CIA-RDP78B04747A001200030001-5

CONTRACT STATUS REPORT NO. 10 PROJECT JS-411

SPRAY PROCESSOR

During the past month, two changes were made in the spray processor system. First, a temperature control system was built for the developer tank. With this controller, we are able to hold the developer to ±0.2° F or better. Secondly, the concentration of the bleach solution was reduced, in order to reduce the amount of bleaching. These two changes brought the processing into closer control.

DIAL SETTING PROGRAM

A FORTRAN program for the IBM 1620 computer was written some time ago to calculate the dial settings required on the Step and Repeater, in order to position the plate properly under the lens for each exposure. The first input to the program is a complete set of measurements on each three bar or composite master. The computer uses these data to calculate the center line distance for each master. Next, the starting coordinates of the first element are entered. These are followed by a set of cards describing the group and element numbers to be exposed and the center-to-center distances between elements. The calculated dial settings compensate for mounting errors of the masters, so that the target elements will have perfect spacing.

The program was run for the 1000 line target, and a test target was made with the output program. The test plate was accurately measured, and there were some minor spacing problems. The input cards were corrected, and the dial setting program was rerun.

STEP AND REPEATER

The Step and Repeater lamphouse and optical system were disassembled and throughly cleaned up in preparation for making targets.

MICRO-SPOT RESEARCH

During this period, we started writing the Micro-Spot research report. It will be finished during the next period.

TARGET WORK

Du	aring the next period we plan to make three 1000-line L targets on 2 x $2-1/4$	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
	ass plates. These will be traced with the smallest spot presently available.	25X1A
FINAN	CIAL INFORMATION	
a.	Total amount authorized	
	Total amount committed through March 31, 1965	
	Total amount committed during April 1965	
	Total amount committed through April 30, 1965	
	Uncommitted balance on April 30, 1965	
	Total hours delivered	

Tech Rep Copy

CONTRACT STATUS REPORT NO. 9 PROJECT JS-411

Period: March 26 through April 25, 1965

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CONTRACT STATUS REPORT NO. 9 PROJECT JS-411

EQUIPMENT FOR EXPOSING TARGETS

The correct positions of the aperture plate in X, Y, and Z directions in the lamphouse were determined, and a few focus-exposure tests were made. For these tests we used a composite master which has one complete group on it, that is, six 3-bar elements. With the present reduction ratio, this master yields 9-3 through 10-2. The best focus-exposure combination gave only poor quality at 1000 lines per millimeter, and the target was not resolved at 1140 lines/mm. The aperture plate used had a 1/8-inch diameter hole.

Since there is adequate light available from the lamp being used, another aperture plate was made with a 1/16-inch diameter hole. Micrometer heads were mounted on the lamphouse to position this plate in the X and Y directions. With this new arrangement, test exposures showed that performance had definitely improved. The targets were now resolved to 1150 lines/mm.

To obtain even greater improvement in the quality of the targets, the lamphouse was further modified to use the 25 watt Sylvania are lamp without any diffusion or aperture plate. This lamp has a 0.030-inch mean diameter light spot, which is quite small. The lamp assembly tube was shortened to compensate for the vertical distance between the are and the aperture plate. The micrometer heads were moved to the base of the lamp, to position it in the X and Y directions. The lamphouse was adjusted in X, Y, and Z directions and some focus-exposure tests were run. As expected, the quality of the images improved once more. The lines are a little ragged at the high end, but usable.

All test plates have been processed in the spray processor, with 20 minutes development time at 68° F in Kodak D-19 developer. A high processing gamma, typically 20, is obtained. Consequently, exposure is very critical. The target image goes from under exposed to over exposed with a 0.15 change in relative Log E. The focus must be held within limits of +0, -50 micro-inches. With care in setting up, focus and exposure can be held to these limits.

The images obtained are rather dirty, due to dirt in the optical system. The problem is accentuated by the use of a point light source. After completion of testing, the entire system will be cleaned up before making the targets.

MICRO-SPOT RESEARCH

Simulation of Micro-Spot tracing has been resumed, and the results look very encouraging. We rewrote the program, so that the input data now state the relative intensity of the spot as a function of distance (one dimensional view). Several light distributions were tried. Some of them gave very good edge traces. In these simulated tracings, the chrome edge was assumed to have vertical rise from zero density to 2.0 density. The light distribution of the spot was assumed to be symmetrical. The diffraction which occurs at a sharp edge was neglected; consequently, the traces that were produced will not be exactly the same as those obtained on the machine.

Chrome edge traces have been made with a 100x Zeiss oil immersion lens of 1.32 n.a., but the traces were not evaluated. This will be done during the next month.

SPRAY PROCESSOR

Plates processed in the spray processor	with D-19 for 20 minutes had a sepia
stain. The nature of the stain and the steps to	aken to remove it are covered in a sepa-
rate, attached report by	STATINTL

WORK PLANNED FOR NEXT PERIOD

During the next period we plan to make three targets on glass plates, $2 \times 2 \times 1/4$ inch. Exposure, focus and processing techniques used will be as described above.

During the next report period, the results of the Micro-Spot research work will be completely summarized in a report.

		25X1A
	FINANCIAL INFORMATION	
	Total Amount Authorized	
	Total Amount Committed through 28 February 1965	
	Total Amount Committed during March 1965	
	Total Amount Committed through 31 March 1965	
	Uncommitted Balance on 31 March 1965	
5X1A	Total man-hours delivered through 31 March 1965	
	<u> </u>	

TECHNICAL REPORT

"L" TARGETS

THE USE OF POTASSIUM FERRICYANIDE FOR ADDENDA PROCESSING OF HIGH CONTRAST TARGETS

SIAIINIL Copies:	·	STATINTL
FIIE Approv		004.5
Approv	ed For Release 2003/08/04 : CIA-RDP78B04747A00120003	0001-5

PREFACE

The work outlined by this report was performed in an attempt to solve problems occurring during processing of 'L' Targets in Plate Spray Processor. Accelerated processing conditions resulted in chemical stain and emulsion surface abrasions. Chemical scouting work was carried out to reduce these defects while still maintaining high photographic response from the film-developer-processing system. The results and inferences drawn are for the most part subjective, indicating areas for further study and investigation. General hypothesis and reaction mechanisms are formulated to give working models which explain the chemical reactions and photographic results obtained and are in no way intended to be concrete systems.

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EMULSION STAINS

I Descriptive, Nature and Cause

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The spray processor used for processing Data's 'L' Targets had some inherent chemical drawbacks. Increased base + fog and a yellow brown stain occurred when High Resolution Plates (HRP) were processed for prolonged development times and/or high temperatures in developer formula D-19. However, these defects were considered secondary to the preliminary investigation of the spray processor. The plates used for testing the processor prior to use on a production basis had thinner emulsion coatings than those used in the preliminary tests. The newer, thinner, emulsion coatings, when processed as before at optimum time and temperature conditions, resulted in a much higher level of stain than did the previous HRP's.

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When the high level of stain was first encountered, systems contamination was thought to exist due to the color and increase of stain over the previous level observed. All components of the processor were cleaned with a solution of sodium hydroxide in isopropyl alcohol and then neutralized by a 50% nitric acid solution. (The acid wash was required to neutralize the hydroxide as well as passivate the stainless steel in the system.) The only metal surfaces in contact with processing solutions were the 303 stainless steel valve chambers and the 316 stainless steel in line strainer and spray nozzle. Inspection of the metal surfaces showed no apparent signs of corrosion as might be expected from the use of ammonium salts in the fixer. (See appendix for Rapid Fixer Formula)

^{*}See Part II of Technical Report

^{&#}x27;T' Targets - A Spray Processor

One plausible cause of our stain could have been contamination of the developer from the fixer. A reaction of the ammonium argenthiosulfate with the metal surfaces could produce a complex metallic salt which would be soluble in a basic solution such as the developer. Our hypothesis then being that a reaction between this complex and the hydroquinone developing agent would produce a quinone or silver sulfide stain.

A test was run to determine the nature and probable cause of the stain. A developer using the tetra-sodium salt of ethylenediaminetetraacetic acid (EDTA) in conjunction with ferrous sulfate was used to process a HRP for twenty minutes of development at 75° F. A stain of slightly different appearance, although most assuredly the same type, still existed. If no stain had resulted from this test it could be inferred that the stain was definitely a quinone oxidation product. However, the positive results tended to give support to the possibility of a silver sulfide stain. If we assume our stain to be silver sulfide, a mechanism for the chemical reaction

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must be formulated.

has proposed the following reaction between hydroquinone and silver halide: 2

Three hydrogen ions are liberated in the process. Under normal conditions, these combine with the hydroxyl ions, present from the alkali and buffer, to form water. Perhaps, under accelerated and prolonged development times, a reaction could occur between sulfite or sulfate and the hydrogen ions. Assuming free hydrogen ions are being liberated faster than the buffered system can react to them, the following reaction could possibly occur:

$$SO_3^2 + 3H^+ - 1/2 HOH + S^2$$
 (3)

Since silver sulfide ions are highly insoluble, they would precipitate forming a silver sulfide stain:

$$S^{=} + 2 Ag^{\dagger} \longrightarrow Ag_{2} S \downarrow$$
(4)

In order for this reaction mechanism to be feasible, the enthalpies of formation must favor the thermodynamics of the system. Thus the two competing reactions are:

$$H^{\dagger} + OH^{-} \longrightarrow HOH_{(Lig)}$$
 (5)

and

$$SO_3^2 + 6H^+ \longrightarrow S^2 + HOH_{(1)}$$
 (6)

The differential heats of formation in terms of $\Delta \overline{H}^{0}_{f}$ are as follows:

Equation (5)

Equation (6)

State	Heat of Formation in Kcal/mole \overrightarrow{AH}_{f} 10.0		
s HOH	(-68. 317) X 3		
(1)	-196.951		
so	-1 48.58		
SO H ⁺³	(0.0) X 6 -148.58	-196. 951	
		148.58	Subtra ct
		- 48.371	Kcal/mole

Since both reactions require heat, the mechanism requiring the lesser amount will react more favorably. Thus, the possibility of the formation of silver sulfide by oxdized developing agent does not appear to be thermodynamically favorable. Although silver sulfide is easily formed in fixers, this appears to be due to the lower stability of the thiosulfate ion as compared to the sulfite ion. Hence, the stain appears to be an oxidized developing agent.

Increasing the sulfite concentration as high as 130% of the published D-19 formula failed to retard the formation of the stain as would be expected if it were a quinone stain formed from aerial oxidation or chemical oxidation of hydroquinone. (See equation #2) Apparently the stain observed on the plate processed in EDTA was an oxidized ferrous-EDTA complex. Its formation mechanism being similar to that of oxidized hydroquinone. Since both developing agents investigated, hydroquinone and EDTA, form free radical groups upon ionization, the possibility of a gelatin-oxidized phenyl complex is possible.

Assuming our stain to be a quinone complex or similar oxidized developing agent, we still do not know the cause or reaction mechanism. Since the stain still persisted after the vigorous cleaning previously described, it was felt that con-

tamination, at least as stated in the hypothesis, was not the cause of the stain.

The stain can only be attributed to an interaction of the entropy of the system with the thermodynamics of the developer ions and molecules.

II Methods of Elimination

Assuming the stain to be an oxidation product complexed with the heterocyclic gelatin chains, a method of removing the stain was needed. The use of a reducing agent appeared to be the best method. A concentrated solution of oxalic acid was tried, but failed to bleach the stain. Nor did 45 grams per liter of citric acid in the fixer reduce the stain. Other reducers such as cerate or permanganate could be used to reduce the stain; however, they have an adverse effect upon the silver image and/or gelatin. A one molar solution of potassium ferricyanide was used in conjunction with 200 grams per liter solution of potassium thiosulfate (pentahydrate) to remove the stain. The use of this type of reducer also had sensitometric advantages. Acting as a cutting reducer, the toe portion of the D Log E curve would effectively be reduced more than the shoulder or straight line portion. Incorporation of the reducer into the spray processor cycle became desirable at this time.

Mixing the ferricyanide solution in the stop bath, as an attempt to include the stain removal technique in the processor, had two disadvantages:

- a) The ferricyanide complexed with the sodium formaldehyde bisulfite to give a green colored formic-cyanide which would stain the gelatin:
- b) The strongly buffered alkaline developer solution oxidized the reducer before it was able to react with the stain. Thus the reducer could not be included in the present stop-bath formula. Including the reducer in the Rapid Fixer would likewise present oxidation problems. Hence, it was decided to have the

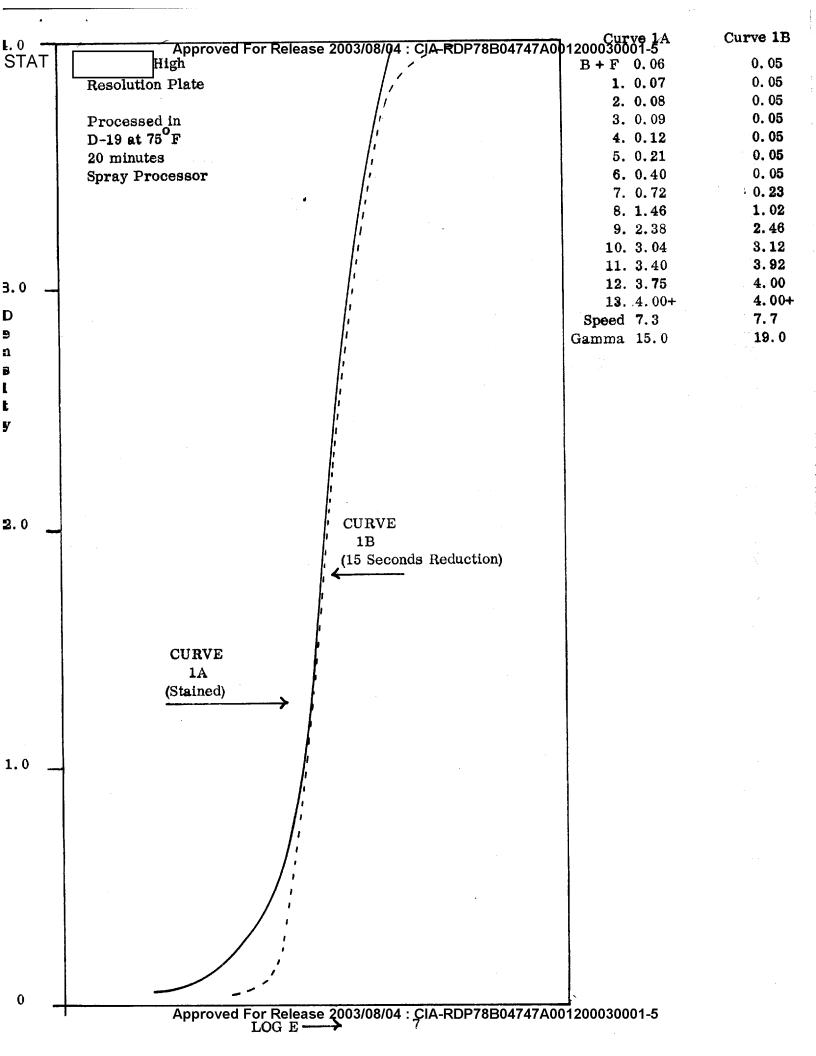
stain removal step as a separate operation, drawing both reducing solution and formula fixer into the valve manifold simultaneously, following fixation of the plates.

The rapid fixer formulated for use in the spray processor used ammonium and formaldehyde salts. (See appendix for solution formulas) As previously noted formaldehyde has an unfavorable reaction with ferricyanide ions. The ammonium salts are weak bases and act much as the developer in oxidizing the reducer solution. The fixer formula was revised so as to be compatible with the ferricyanide in acting as a cutting reducer. A non-hardening fixer formula resulted and was acceptable since the plates are hardened in the stop bath thus reducing wash time. (See appendix for revised fixer formula) A decthnormal ferricyanide solution was used to reduce the plates in the presence of a two normal fixer solution.

III Sensitometric Effect of the Cutting Reducer

Curve 1A represents a HRP processed for twenty (20) minutes in D-19 without any image reduction. Curve 1B shows a similar plate processed, but reduced for 15 seconds in a decthnormal solution of potassium ferricyanide and two normal thiosulfate solutions combined in a ratio of 1:1. As can be seen the use of the reducer solution reduced the stain and increased gamma. Unfortunately, with the removal of the stain abrasions to the emulsion surface were detected. These did not necessarily appear with the inclusion of the reducer to the process; since they were only apparent with prolonged development time.

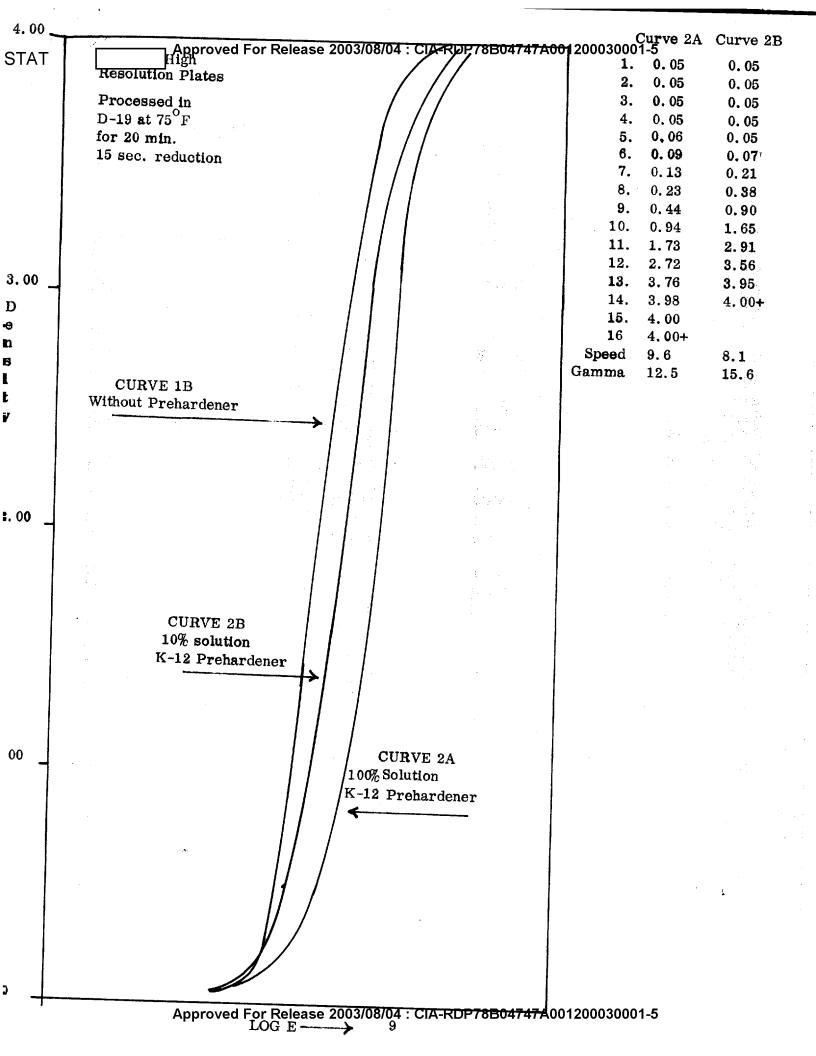
The abrasions consisted of small pits uniformly distributed over the emulsion surface of the plate. The abrasions were attributed to the droplets of solution being

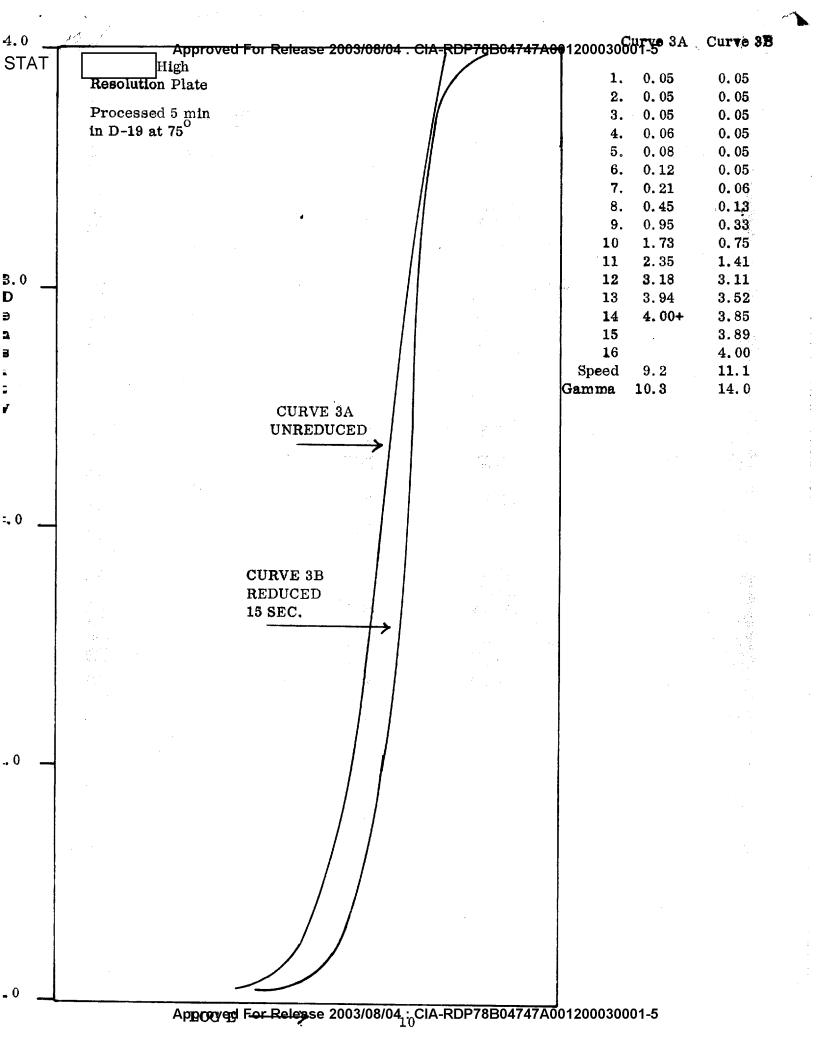


sprayed at high velocities on an unhardened emulsion. Before the introduction of the reducer, the plates were presprayed with water making the surface more compressible. In order to minimize the abrasions, a pre-hardener bath, similar to that used in the K-12 Kodachrome process was employed. The plates were immersed in the bath for five minutes and developed for twenty minutes. The loss in sensitivity was of the order of 2.0 log E units. Bathing the plate for one minute in the pre-hardener, followed by a three minute water bath and developed for twenty minutes at 75°F. resulted in curve 2A and the elimination of the abrasions. Comparison of curve 2A with 1B shows a speed loss as well as a loss in gamma. Diluting the pre-hardener to a 10% solution restored some of the original speed and gamma. (See curve 2B) The process of pre-hardening had the disadvantage of being dependent upon time and temperature which are hard to control in a manual process. Tests were run using the reducer on HRP processed for five minutes, even though no stain problem existed.

Curves 3A and 3B show the difference between non-reduced and reduced plates which had been developed for five minutes in D-19 at 75° F. The plate which was reduced for 15 seconds (curve 3B) indicates an increase in gamma of 140% 10° associated with a loss in speed of 0.17 log E units and a lower Dmax, over the plate which was not reduced. The gamma is 75% of that obtained for twenty minutes of processing and 15 seconds of reduction; with a loss in speed of 0.33 Log E units. The latter plate showed no apparent loss in Dmax with reduction. Very interestingly the curve 3B exhibits the effect of two types of reduction.

40% mens

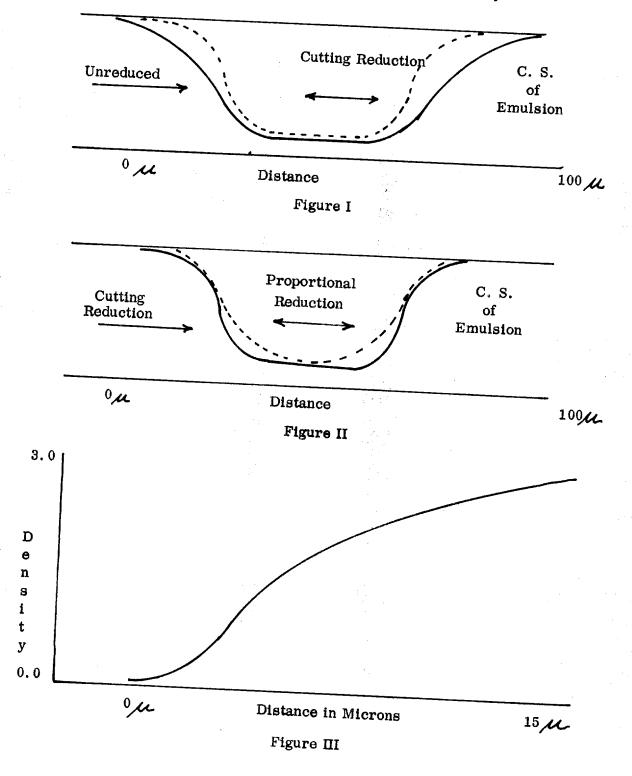




The reducing solution which consists of 1 part 0.10 normal potassium ferricyanide to 1 part of 1.0 molar or approximately 2.0 normal sodium thiosulfate, is sprayed after the plates have been fixed. The plate, emulsion laden with hypo, receives the reducer solution with an effective ratio of 1:2 or 1:3 between reducing agent and the clearing agent. Ratios of this magnitude reduce the plate equally regardless of the density; thus having more of an effect on the toe areas of the curve. However, as the time of spraying progresses, the ratios rapidly approach 1:1 which now acts more nearly like a proportional reducer, that is removing more silver where more is present. Proportional reduction is further accented when the reducer cycle is completed and followed by a rinse cycle. The water tends to displace the hypo solution from the emulsion faster than the ferricyanide due to the difference in ionic strengths. Now the emulsion is reduced by the ferricyanide uninhibited by the thiosulfate ion. A reduction series of this type could account for the loss in

Use of a reducing solution in processing has an adverse effect on the edges of large area bars as found in the microstep wedges and low frequency groups. Bars which are thick in emulsion depth, with respect to total emulsion thickness, tend to have long edge gradients with low density at the image edges. The reducer acting as a cutting reducer lowers the density in the toe or low density areas increasing the slope of the edge (See Figure I). However, when the reducer starts to reduce more in a proportional manner, the higher densities or lower edges of the bar are reduced more than low density edges; thus increasing the radius of curvature of the bars lower edge. (See Figure II)

The trace of an edge demonstrating this effect is shown in Figure III. In order to reduce this problem the exposure of the bar should be restricted to the upper surface of the emulsion using exposure control and absorption dyes.



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- 2. James, T. H. and Higgins, G. C. 'Fundamentals of Photographic Theory' 2nd Edition 1960 Morgan and Morgan, Inc., New York
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APPENDIX I

PROCESSING SOLUTION FORMULAS

MIX SHEET

*PreHardner - K-12	1	Liter	1 gal	5	gal
Sulfuric Acid 36N	1.7	ml	6.4 ml	32.0	ml
Sodium Tetraborate (Penta)	15.0	g	56.5 g	282.5	g
Sodium Bisulfite	1.0	g	3.78 g	18.9	g
Sodium Sulfate	200.0	g	755.0 g	3.77	kg
Formaldehyde 40%	20.0	ml	75.5 ml	377.0	ml
Potassium Bromide	2.0	g ,	7.55 g	37.7	g
Water to	1.0	liter	1 gal	5	gal

р Н 20°С

Sp Gr 20°C

TA

DATE:

Operator:

Volume Mixed:

^{*}For use dilute 1:part pre-hardener to 9 parts water.

MIX SHEETS

KODAK D-19	1 LIT	ER	1 GAL		5 GAL	
Water at 125°F	500	ml	250 <i>o</i>	ml	3	gal
Metol	2.0	g	7.6	g	38. 0	g
Sodium Sulfite (Dess.)	90.0	g	340.0	g	1710.0	g
Hydroquinone	8.0	g	30.3	g	150.5	g
Sodium Carbonate (Monohydrate)	52.5	g	198.0	g	998.0	g
Potassium Bromide	5.0	g	16.3	g	81.8	g
Water to	1	liter	1	gal	5	gal

PH at 20°C

Sp. Gr. at 20°C

T.A.

Date:

Operator:

Volume Mixed:

· MIX SHEET

SULPHATE STOP BATH	1 Limb	D		
Water at 100° F	1 LITER		1 GAL.	5 GAL.
water at 100° k	700	ml	3 liters	4 gal
Glacial Acetic Acid	10.0			4 gal.
	12.0	ml	45.0 ml	230.0 ml
Sodium Sulphate (Anhy)	45.0	œ	180 0	
Sodium Formaldala I Pr		g	170.0 g	845.0 g
Sodium Formaldehyde Bisulfite	4.5		17.0	95 0
Water To				85.0
	1000	ml	1 gal	5 gal
				0

pH at 20°C

Sp. Gr. at 20°C

Date:

Operator:

Volume Mixed:

MIX SHEET

RAPID FIXER	1 LIT	ER	<u> 1 GA</u>	<u>L</u>	5 GAI	L
Water 80°F.	500	m1	3	qts	3	gal
Ammonium Thiosulfate (60%)	200	ml	755	ml	3785	ml
Ammonium Chloride	25. 0	g	94.0	g	472.0	g
Sodium Sulfite (Dess)	50.0	g	188.0	g	940. 0	g
Sodium Sulfate (Anhy)	32.0	g	121. 0	g	605.0	g
Sodium Formaldehyde Bisulfite	4.5	g	17. 0	g	85. 0	g
Sodium Bisulfite	3.5	g	13. 0	g	66, 0	_
Water to	1	liter		_		g
	-	mer	1	gal	5	gal

MIX SHEET

NON-HARDENING FIXER	1 LITER	1 GAL.	- 04 -
Water 80°F	500 m1	<u> 1 0111.</u>	5 GAL.
Sodium Thiogulfate (P	$500 ext{ml}$	3 qts	3 gal
Sodium Thiosulfate (Penta)	250 g	945 g	4725 g
Sodium Sulfite (Dess)	50.0 g	188.0 g	0.40
Sodium Sulfate (Anhy)	32.0 g	101 0	940.0 g
Sodium Bisulfite	J	121.0 g	605.0 g
	3.5 g	13.0 g	66.0 g
Water to	1 liter	1 gal	5 gal
			9

PH at 20°C

Sp Gr at 20°C

TA

Hypo Index

Date:

Operator:

Volume Mixed:

MIX SHEET

HYPO CLEARING		1 LITE	ER	1 GAL	-	5 GAL	
Water at 80°F		800	ml	3	qts	4	gal
Ammonium Sulfite		5.3	g	20.0	g	100.0	g
Sodium Bisulfite		11.0	g	41.5	g	200 🥒	g
Water to	•	1	liter	1	gal	5	gal

PH at 20°C

Sp.Gr. at 20°C

Date:

Operator:

Volume Mixed:

MIX SHEET

BLEACH			1 LIT	ER		1 GAI		5 GAL.	
Water	70° F	•	500	ml		3	qts	3	gal.
Potassium F	erricyanide . <u>1N</u>		10.97	7 g	,	41.5	g	207.3	g
Water to			1	liter		1	gal	5	gal

PH at 20°C

Sp Gr at 20°C

Redox Index

Date:

Operator:

Volume Mixed:

APPENDIX II PROCESSING CYCLES

Original:				
Step No.	Solution	Time	Value No.	Operation
1	Water	30 sec.	6	Pre-soak
2	D-19	5-20 min.	1	Develop
3	Stop Bath	60 sec.	2	Arrest
4	Water	30 sec.	6	Rinse
5	Rapid Fixer	3 min.	3	Clear Film
6	Water	30 se c.	6	Rinse
7	Hypo Clearing	2 min.	4	Remove Hypo
8	Water	30 sec.	6	Rinse
9	Water	20 min.	6	Wash
Revised:				
Step No.	Solution	Time	Value No.	Operation
1	D-19	5-20	1	Development
2	Stop Bath	60 sec.	_ 2 ·	Arrest
3	Water	45 sec.	5	Rinse
4	Non-hardening		6	Clear Film
5.	Fixer		·	Oldar Filli
	Ferricyanide, and Fixer	15 sec.	3 & 6	Reduce Image
6.	Water	45 sec.	5	Rinse
7.	Hypo Clearing	2 min.	4	Remove Hypo
8.		45 sec.	5	Rinse
9	Water	25 min.	5	Wash

CONTRACT STATUS REPORT NO. 8 PROJECT JS-411

Period: February 25 through March 25, 1965

April 12, 1965

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CONTRACT STATUS REPORT NO. 8

PROJECT JS-411

EQUIPMENT FOR EXPOSING TARGETS

The new set of condenser lenses was received and installed during this period. The X, Y, and Z position of the aperture plate, which acts as the light source, was initially positioned by viewing the magnified image produced by the 40X objective lens.

A focus test was run with a master which produced a three bar group at 575 lines per millimeter (9-2 MIL STD). The focus settings were 50 microinches apart, and this small difference could be observed in the targets. Even though the targets were overexposed, the resolution was good. The bars have good edges.

Next, the X and Y position of the aperture plate was adjusted to produce even density over a step wedge bar. Following this, a test was run to determine the Z position of the plate. This test has not been evaluated yet, because it was performed at the end of the period.

During the next report period, the adjustment of the lamphouse will be completed, and we will run exposure tests to determine the exposure required for a constant density target. A program for setting the X and Y target position to make a target leg will be calculated on the 1620 computer.

SPRAY PROCESSOR TESTING

Testing of the spray processor was completed during this period. Control limits were established for the process. The typical gamma for a development time of 5 minutes in D-19 at 68° F. is 7.83. The spray processor will be used for all future testing.

MICROSPOT RESEARCH

A program was written and debugged for taking the density values from a microdensitometer trace and obtaining a smoothed curve of the transmission, and transmission derivative. This program was used with a chrome edge trace, and edge traces from a typical target. More work will be done on this in the next report period.

PROTECTIVE OVERCOATINGS

Preliminary investigations are now under way on protective overcoating of high resolution plates. The first tests consisted of making 20% solutions of hydroxyethyl cellulose and 2% plasticizer to provide protection during the printing operation. Immersion oil allowed to lay on plates with coatings of different viscosities for one hour was easily removed with ether. This was accomplished without removing the coating, thus keeping the oil out of the emulsion. The coating was easily washed off with water, though. The next tests will use cross linking agents to provide a coating which will be insoluble in organics or water. This type of coating is intended for use on the plates after processing, so that they may be traced with oil, cleaned and shipped to our customer. In turn the customer may trace or print with oil and still clean his plate, with little or no damage to the target. The biggest problem will be in producing even, uniform, thin, and repeatable coatings. Two methods which could be used are skim coating and centrifugal spin coating.

FINANCIAL INFORMATION

Total Amount Authorized
Total Amount Committed through 31 January 1965
Total Amount Committed during February 1965
Total Amount Committed through 28 February 1965
Uncommitted Balance on 28 February 1965
Fotal man-hours delivered through 28 February 1965

25X1A

2



CONTRACT STATUS REPORT NO. 7 PROJECT JS-411

Period: January 26, 1965 through February 25, 1965

March 22, 1965

STATINTL

CONTRACT STATUS REPORT NO. 7 PROJECT JS-411

Sensitometric testing was carried out on the spray processor. These tests pointed up a few problems, some of which were corrected during this period. The backs of the plates were not being properly cleaned, so a nitrogen gas manifold was added to blow solution across the rear of the plates. Testing will continue in the next period.

The new condenser lenses required for the 40X objective were not received during this period. Consequently, no testing was done on exposing the test targets.

Edge traces were made of a bar on a standard, high contrast target. Time did not permit them to be analyzed, but they will be analyzed during the next period.

Sufficient materials and equipment were assembled to make some preliminary coatings by means of vacuum evaporation technique. The coating was fogged, probably during the coating process. This method of producing plates shows promise but would require too much effort to be feasible at this time.

FINANCIAL INFORMATION

TOTAL CONTRACT

- a. Total amount authorized
- b. Total amount committed through December 31, 1964
- c. Total amount committed during January 1965
- d. Total amount committed through January 31, 1965
- e. Uncommitted balance on January 31, 1965
- f. Total man-hours delivered through January 31, 1965

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CONTRACT STATUS REPORT NO. 6 PROJECT JS-411

Period: December 25, 1964 through January 25, 1965

February 10, 1965

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CONTRACT STATUS REPORT NO. 6 PROJECT JS-411

MICRO-SPOT RESEARCH

During this period the program to synthesize the tracing of a target with a Micro-Spot was run on the computer. The first test was the tracing of an ideal or perfect target with a spot whose light distribution was based on results of the slit experiments. This gave reasonably good results. The program was used to obtain the expanded edge from tracing the first bar in group 2-1. The edge trace did not look like typical edge traces of real targets, indicating that our assumed light distribution is not correct.

For further test, we assumed a light source which has a one dimensional Gaussian distribution. This gave a better result in the toe portion of the edge trace, but it is not right in the high density area. A light distribution somewhere between the two employed to date will be tried in the next period.

SPRAY PROCESSOR

The spray processor was assembled, but it was not tested during this period, due to difficulties with the solution valves on the intake side of the pump. New valves were ordered, received and installed. Other minor problems, such as leaks, were encountered. These were corrected. Resolution testing will start at the beginning of the next period.

EQUIPMENT FOR EXPOSING TARGETS

The lamphouse for the Step and Repeater was completed, as well as the automatic exposure control system.

With the 40X Zeiss objective in the Step and Repeater, we were unable to focus the condenser lens system in the new lamphouse. The focal length of the condenser lenses was too short. There are two reasons for this. First, these lenses were ordered for a tube length which gave 1040 lines per millimeter, and the tube length was later increased. Second, an incorrect estimate was made of where the image focused in the 40X objective.

New condenser lenses were designed on the computer, and ordered. They will

be received and installed in the next period.

The Step and Repeater was moved into the clean room area in preparation for testing. Initial focus and exposure tests can be performed during the next period.

PROCESSING RESEARCH

DYE IMAGES. Preliminary investigations were made into the possibility of producing dyed images on 649-GH emulsion, using the color coupler formulation of the K-12 process. One liter of each of the primary color developers (eyan, magenta, and yellow) as well as the recommended potassium ferrieyanide-potassium persulfate bleach and fixer, were mixed. Strips exposed on a 0.10 delta density wedge were then processed in 200 milliliters of the respective solutions. A time-gamma series was run for each color developer. The cyan dyed strips have very high red light gamma, while the yellow strips have a very low blue light gamma. The magenta strips have medium to high gamma under green light but have very high chemical fog with prolonged development.

Tests were also run in an attempt to produce a neutral image. The strips were given sequential color development, i.e., each development step was followed by rehalogenation and bleaching to prepare the strip for the next color developer. This proved successful to the extent that a green of high purity was obtained (eyan dye and yellow dye at seven minutes of dying for each). The development in the magenta added only a slight chemical fog with no developed image. This is due to loss of the latent image from successive bleaching and rehalogenation.

Further investigations of dye image production will deal with correcting the low yellow gammas and the high magenta fog.

PROTECTIVE OVERCOATINGS. Techniques for printing targets with one thousand lines per millimeter will incorporate oil immersion printing and tracing. Hence, an investigation is under way to find protective coatings for 649-GH emulsion to keep the oil from impregnating the emulsion, as well as making it feasible to wash off the oil after use. "Cellosize", a high viscosity ether of cellulose produced by Corporation, is presently being evaluated. The hydroxyethyl cellulose, applied as a film on a plate, has characteristics such that it is soluable when immersed in water

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but is insoluable in and impenetrable by oils or other organic substances. These characteristics fulfill the requirements for precoatings on plates to be printed by oil immersion techniques.

Using a plastizer (such as glycerol and a hydroxyaldehyde) as a cross linking molecule, the cellulose compound may be made water and organic insoluble. Such is the requirement for a material with which to coat the plates after processing to allow oil immersion tracing techniques and to protect the surface from abrasion. Using other chemical addenda, we should be able to adjust the index of refraction of the coating to that of the oil or the photographic emulsion gelation, thus eliminating refraction at the boundary.

This investigation will be pursued in the hope that this final overcoating step can be incorporated into the spray processor. This arrangement would make it feasible to have a dry-to-dry process fully automated.

DEVELOPER PROGRAMS. The first program (investigating changes in developer concentration, anti-foggant concentration, and time) has been completed. Data analysis, using statistical techniques previously described, indicated that about 0.4 grams of AF-71 gives maximum fog protection with the smallest loss in speed. With the same amount of basic salts in the developer investigated, increasing the hydroquinone concentration above 45 grams/liter showed no significant increase in gamma or speed. In a smaller experiment, we will increase the alkali content and temperature and rerun the time gamma series up to twenty minutes. The first test indicated that any increase in time of development above twenty minutes did not significantly alter speed or gamma.

In a fully replicated experiment now under way, we are investigating the use of Ascorbic acid in a sulfite-free developer. The program will also investigate the use of two different alkali, three concentrations of a silver halide solvent, four concentrations of developer ion, and four concentrations of neutral salt to adjust development rates.

One problem encountered in the program is the increased sensitivity of the developer-film combination to latent image failure. Using D-19, there is a period of

about one hour from exposure to processing without noticeable latent image deterioration. In this program, some treatment combinations indicate that a period of 30 minutes is very significant. Hence, the film will be exposed, then stored in an insulated chest with dry ice until we are ready to develop it.

25X1A

FINANCIAL INFORMATION

- a. Total amount authorized
- b. Total amount committed through November 30, 1964
- c. Total amount committed during December 1964
- d. Total amount committed through December 31, 1964
- e. Uncommitted balance on December 31, 1964
- f. Total man-hours delivered through December 31, 1964: 1,152.4

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CONTRACT STATUS REPORT NO. 5 PROJECT JS-411

Period: November 27 through December 25, 1964

January 13, 1965

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CONTRACT STATUS REPORT NO. 5 PROJECT JS-411

PROGRESS DURING TIMS PERIOD

LITERATURE. The literature search pertaining to the preparation and evaporation of light sensitive silver bromide was concluded.

PLANS AND PREPARATION FOR EXPERIMENTAL COATING. The materials for initial testing have been ordered. Glass plates have been prepared and some of the setup work on the evaporator unit has been performed while waiting for materials.

The coating is greatly affected by the shape of the boat of emulsion, as well as the temperature of the boat and substrate. Evaporation from a surface of appreciable size will adversely affect the coating, due to unavoidable temperature variation across the surface. To minimize this variation, the boat will be covered with a lid having a small, centrally located hole. A platinum-rhodium (13% thermocouple will be used to avoid contamination of the emulsion material.

The necessary materials should arrive in January, and coating will be started at that time.

CALIBRATION RESEARCH. The FORTRAN program written during the last period to evaluate the digitized microdensitometer traces was partially rewritten. The original program did not do an accurate job of determining the bar and space widths; consequently, it could not accurately determine line to space ratio and spatial frequency. In the revised program, a third order polynomial equation is fitted to the digitized points at each edge, by the use of a least squares technique. Using these equations, it is possible to extrapolate accurately and find the distance between points of equal density or transmission on the leading and trailing edges of each bar. The bar is assumed to start when the transmission is midway between maximum (in spaces) and minimum (in bars) average values. At this time, half of the tracing spot is hidden behind the bar.

The FORTRAN program to synthesize the tracing of a target with a Micro-Spot was written and is being tested. Initial tracings are being made on an ideal, three bar

target (whose edge rises with infinite slope) of density 2.5 with a spot whose light distribution was determined by experiments with different sizes of lower slit. The resulting traces are similar to the microdensitometer traces. Future work will check statistically for correlation between real and simulated traces.

PROCESSING EQUIPMENT. Some mechanical difficulties were encountered with the solenoid valves on the spray processor which prevented us from testing the unit during this period. During the period, a rotary valve was added to the processor to switch the drain line. Early in the next period the unit will be operational, and resolution testing of the spray processor will be performed.

EQUIPMENT FOR EXPOSING TARGETS. The lamphouse for the step and repeater is being rebuilt to obtain more even illumination of the target area and closer control of exposure. It will be in operation during the next period.

FINANCIAL INFORMATION

25X1A

- a. Total amount authorized
- b. Total amount committed through October 31, 1964
- c. Total amount committed during November 1964
- d. Total amount committed through November 30, 1964
- e. Uncommitted balance on November 30, 1964
- f. Total hours delivered through November 30, 1964 512.4 man-hours.

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CONTRACT STATUS REPORT NO.3

PROJECT JS-411

Period: September 25 through October 23, 1964

November 3, 1964

CONTRACT STATUS REPORT NO. 3

PROJECT JS-411

GENERAL

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made by

In order to produce resolution targets of higher line frequency than we are presently doing, it will be necessary to upgrade each step in the manufacturing process. The calibration equipment must also be upgraded. The four major steps in manufacturing and calibrating targets are:

- a. Obtaining suitable photosensitive materials for producting targets.
- b. Exposing the photosensitive emulsion (Obtaining the aerial image on the surface of the emulsion.

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- c. Processing the exposed photosensitive emulsion.
- d. Calibrating the finished target.

PHOTOSENSITIVE MATERIAL

At the present time we are using high resolution plates, emulsion type 649-GH. These have extremely fine grain, and are capable of resolving two or three thousand lines per millimeter. The emulsion coating on the glass is about 6 or $8\,$ microns thick, but will still yield a density of more than 4. It would be desirable to have a thinner emulsion for the higher line frequencies, since maximum resolution is obtained when the bars are formed just below the surface of the emulsion and do not go down into the emulsion. We inquired of the but they cannot reliably coat a thinner emulsion than they are presently doing. We have considered coating our own plates, and from time to time have done some research toward this end. However, in view of the limited time available to produce targets, we cannot rely on having our own materials available. Samples of high resolution plates from other manufacturers have been tested and are not as good as plates

Since there is only one usable emulsion material with acceptable performance, we felt that perhaps the resolution performance could be improved by changing the spectral response of the material, the optical density of the emulsion or both.

Initial tests run with a sharpening dye introduced into 649-GH emulsions prior to exposure show a great deal of promise. The dye concentrations investigated indicate a significant increase in percent transmission modulation response for the higher line frequencies over the untreated emulsion. That is, a higher response is observed for elements 8-6, 8-5, and 8-4 in the dyed emulsion as opposed in the undyed emulsion. However, below 8-4 the dyed emulsion has a lower response than the undyed. This is attributed to the loss in density which is a uniform amount through the dyed target. It is felt that the dye is acting in a sharpening or low level attenuator manner and hence keeping the density between the bars down while at the same time it is reducing the maximum density. At lower frequencies (larger bars) the maximum density is not a problem and a loss of density from the top can be overcome by properly increasing the exposure to overcome the loss of density due to the dye attenuation.

In conjuction with the testing of the dye to determine its effect on resolution, experiments were run to determine the sensitometric response changes made by the dye. These have not been completed as yet.

EXPOSING TARGETS

The targets are exposed, using a form of reducing camera. Negative masters are backlighted, and imaged on the emulsion with a microscope objective. The sensitized plates are accurately positioned in X and Y for each exposure.

The lamphouse presently uses a point source are lamp with diffusion, an aperture plate, a wratten filter to adjust the spectral output, and a shutter operated by an electronic integrating exposure control system. A single condenser lens is used. Lenses are on order to change this to a two-element condenser, using positive miniscus lenses. These will give better light distribution over the target area. The diameter of the light source (hole in aperture plate) will be reduced, in order to approach a point source.

A 40x Zeiss lens, 1.0 n.a. will be used for the targets. This will require exposing with oil on the emulsion, and cleaning before processing. Tests were run to determine whether the oil affected the photosensitive emulsion sensitometrically, and whether the oil could be removed. Results of both tests were satisfactory.

A compressed air gauge will be clamped on the lens to measure directly the lens to emulsion distance. Focus of the lens is critical for best resolution. A clamp has been fabricated, and the air gauge will be obtained next month.

The X and Y drive of the step and repeater are capable of positioning to one micron. This is not good enough for accurate spacing between three bar groups, but should give acceptable spacing between major groups (six three bar elements of a group) if each major group is printed with a single master, and double spacing is used between groups.

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	I make to decompetated	n groups.
	PROCESSING THE EXPOSED PLATES	
STATINT	Presently we are developing the emulsion in formula D-19 in the	STATINTL
	sensitometric processor. Under development at this time is a sens spray processor. Sensitometric tests have shown that the spray development girlighter gamma, with a least sensitive sens	itometric
	higher gamma, with a longer straight line portion to the curve, and a sharper to	vesa
	Resolution testing of the spray processor will be done next month.	e region.
	Other standard developers and modifications of standard developers will be	tested
	to determine if better resolution can be obtained than with formula D-19.	

CALIBRATION STATINTL

The use of the microdensitometer for calibrating the targets was discussed in detail in the first two status reports. During the past month the slit experiment was rerun, but time did not permit analyzing the results. We hope and expect to do this during the next month.

SUMMARY

In this status report I have tried to outline our present method of target production, and what must be done to improve the results at each step. Progress on this program has been slowed by previous target commitments. Such work will be done in the next few weeks, thereby giving us more time to spend on this project.

FINANCIAL STATEMENT

Total Amount Authorized Total Amount Committed through August 31, 1964 Total Amount Committed during September, 1964 Total Amount Committed through September 30, 1964 Uncommitted Balance on September 30, 1964 Total Number of Man-Hours worked through September 30, 1964

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CONTRACT STATUS REPORT NO. 2

PROJECT JS-411

Period: August 25 through September 25, 1964

September 30, 1964

CONTRACT STATUS REPORT NO. 2 PROJECT JS-411

PROGRESS DURING PERIOD	STATINTL	
During the past month, work co	ontinued on research. Pho	tographs were
	of the lower restricting aperture, whi	ich is slightly
ahead of the photomultiplier. For t	these photographs a 1.1 micron diame	eter spot was
	photographic emulsion on the platen.	
	proximately circular and to have a dec	
	rom the center. The majority of ligh	
	qual to the expected spot diameter mu	
magnification factor.		

Measurements of the percentage of light available when using several lower slit widths were made with the photomultiplier under identical conditions. These measurements resulted in a one dimensional picture of the percentage of light versus distance from the spot center. A computer program was written to obtain an approximate two dimensional light distribution, assuming radial symmetry. For the spot tested, there is a high intensity circle about the size of the magnified spot, and going out from this the light falls off with increasing radius. Unfortunately the intensity does not fall off very fast.

A high quality vacuum platen was fabricated for holding film during exposure in the Step And Repeat Printer. With the ultra flat platen, we will be able to keep the film in focus while printing the target.

PLANS FOR NEXT PERIOD

In the next month additional Microspot tests will be run to determine the light distribution with different spot sizes, with different upper and lower objective lenses, and both with and without a photographic emulsion on the platen.

In the next month an adapter ring for the 40X objective of the Step And Repeat Printer will be designed and fabricated. Initial tests will be made by printing 1000 line groups on glass plates.

CONTRACT STATUS REPORT NO. 1

PROJECT JS-411

Period: July 6 through August 25, 1964

August 30, 1964

CONTRACT STATUS REPORT NO. 1 PROJECT JS-411

GENERAL

The purpose of this research contract is to develop methods for producing and calibrating ultra-high resolution target standards. The contract requires the delivery of three high contrast targets on glass and three on film, all with 1040 lines/mm, along with complete calibration information for these targets.

	PROGRESS DURING THE PERIOD STATINTL
STATIN'	TL This contract was received by on July 6, 1964 and assigned to the
	Several informal meetings of personnel assigned to this project were held at the
STATINT	offices. As a result of these meetings it has been decided that the
	first task to be undertaken will be to determine a suitable method of calibrating the
	1040 lines/mm targets.
J	MICRO-ANALYZER IMPROVEMENT Calibration of the 1040 lines/mm targets will require the use of a tracing light source in the Micro-Analyzer which is much smaller than any of those presently available.
•	At the present time the microspot sizes available for tracing and calibration of targets on the microdensitometer are barely adequate for 260 lines/millimeter. In
	order to calibrate higher line frequency targets accurately, it will be necessary to up-
STATINT	grade the system of tracing.

DISCUSSION OF THE PROBLEM

The factors effecting the spatial frequency response of the microdensitometer, both directly and indirectly, may be summarized as follows.

- 1. Diameter of the point source of light emerging from the spot former.
- 2. Quality of objective lens used to image the spot of light from the spot former

on the emulsion.

- 3. Focus position of the projection lens. This includes, not only the initial focus setting, but also the possibility of changes in focus resulting from mechanical instability of the Micro-Analyzer and lack of flatness in the specimen.
 - 4. Color content of light used.
 - 5. Pickup system optics. Quality and power of the pickup objective lens.
 - 6. Focus of the pickup system.
- 7. Lower apertures positioned before the photomultiplier tube, which restrict the pickup cone angle and yield a mixed scanning system, part microspot and part projection microdensitometer.

To upgrade the tracing system, the exact influence of each of the foregoing factors must be determined. The insight thus gained can be used to minimize the individual influences, and it will serve to point out methods for compensation of the traces.

Some investigation has already been done into the first four named factors. A series of traces was made on a 260 lines/mm test target with three spot maker diameters and four lenses of different focal lengths and numerical apertures. The high numerical apertures yield higher spatial frequency response, but not necessarily as high as expected.

The spatial frequency response of the measuring instrument will always decrease with increasing signal frequency, due to the physical characteristics of the machine, which include, for example, the lens used, the wavelength of the tracing light, mechanical positioning accuracy, and stability. Consequently, the response will be only approximately flat to a finite spatial frequency and will fall off at a finite rate above this.

Research will be conducted into methods of compensation for this fall-off in response.

Accurate compensation may prove to be difficult and time consuming. If so, we will work out approximate compensation techniques which will be easier to apply.

A basic problem facing us is that of understanding the operation of the system of density determination. It appears to operate in a predictable manner with large spot sizes and low frequency targets. At higher frequencies and small spots the results are not predictable, obviously because we do not understand fully how the system is operating. It is felt that this understanding will come as the previously listed

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factors are investigated.

CONTRACT CHANGES

At the request of the Technical Representative, the profile of the 1040 lines/mm targets will be changed from the proposed "T" to an "L" shape, with the high frequencies adjacent.

WORK PLANNED FOR THE NEXT PERIOD

Included in our work during the next period will be a continuation of the spot size experiment. In addition, an investigation into microscope objectives, plate holders, and film holders will be initiated. These devices must be upgraded to provide improved performance over the present system, in order to meet the contract objectives.

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May 7, 1965

STATINTL

Dear Sir:

The contract pertaining to 1000 time targets will come to a close on 30 June 1965. In reviewing our progress on this contract, we find that we will be in a position on this date to deliver three glass resolution targets containing 1,150 lines/mm maximum, in accordance

The contract pertaining to 1000 time targets will come to a close on 30 June 1965. In reviewing our progress on this contract, we find that we will be in a position on this date to deliver three glass resolution targets containing 1,150 lines/mm maximum, in accordance with the enclosed drawing, 0065-32-001-40, however absolute calibration of these targets appears to be beyond the current state of the art for microdensitometer methods. These glass targets will be calibrated within our capability. A sample of a Microanalyzer trace of a test target is enclosed for your information. We feel that we have definitely achieved the required 20% density between bars. In fact, the density between the bars appears even lower than the required figure. However, because of the limited spot size, it is impossible to determine the actual contrast ratios for these targets at the high line frequencies.

The contract calls for the delivery of three targets on film including complete calibration information. We find that time and cost will not permit delivery of these items on 30 June 1965. Non-uniform emulsion thickness, film base flatness, film holddown and emulsion response variation are all factors contributing to this problem. We find that the techniques for producing these targets are all but solved; however time and cost do not permit completion by 30 June 1965.

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A sample of the glass target will be sent to

to determine if they can calibrate the target,
using coherent light techniques. This has been coordinated through

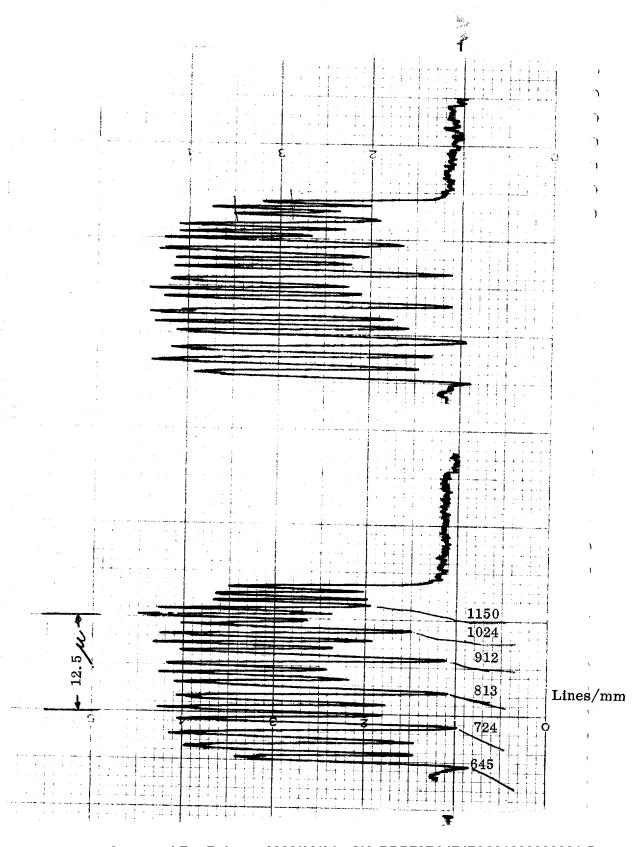
We are currently preparing a proposal to be submitted for the continuation of this project. It will include producing the targets on film. In particular, the problem of calibrating these high frequency targets will be outlined and methods proposed for determining their characteristica. In addition the extension of the lines/mm will be studied to determine the limits of the next generation of high resolution targets to be produced.

The first target to be delivered on this contract should be ready for inspection the week of May 24, 1965. We suggest that a visit to our facility would be in order at this time or later to inspect these targets and discuss future plans.

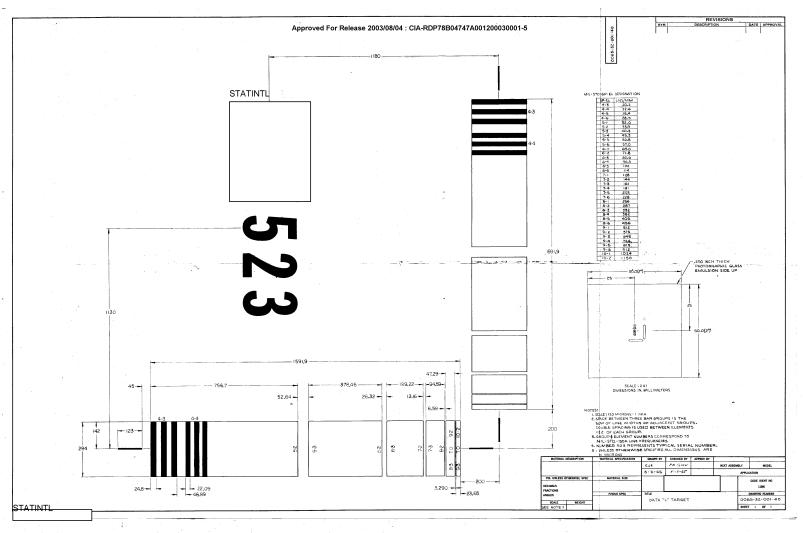
	Sincerely,	
STATINTL		

REW/wmt

Trace of the proved for Release 2003/28/04:1000xRDP78E04742800120,0030003p5t maker, L4 lower lens. Lower slit of 40 microns. Calculated spot diameter of 0.062 microns Chart speed of 4"/min, scan rate of 50 micron/min. May 5, 1965



Approved For Release 2003/08/04: CIA-RDP78B04747A001200030001-5



STATEMENT OF WORK

SPECIAL TARGETS FOR INTERPRETATION EQUIPMENT EVALUATION

A. SCOPE

This Statement of Work covers services to be performed and material to be supplied in support of research and experimentation with standards for calibration and evaluation of micro-densitometers, microanalyzers, viewers, and related equipment used in photographic image evaluation. The objective of this program is to determine methods and techniques to upgrade present existing standards to a higher order of performance, that appears achievable within the time period of this program. A broad research and development program should have the following objectives as an aim point:

1. Resolution targets to 1040 lines per millimeter.

B. REQUIREMENTS

The contractor shall supply a minimum of 4000 hours of research and development effort to perform the requirements listed herein. The contractor's technical personnel may be required to perform travel to various Government installations or manufacturers' plants within the continental limits of the United States to coordinate information on the experimental research program.

1. The contractor shall deliver w	ithin 90 days of r	eceipt of the
contract the following special targets fabricated	within the presen	t state-of-the-art
Four sets of resolution masters,		drawing No.
0037-81-001-40.	STATINTL	

- 2. In an effort to upgrade the resolution targets, the contractor shall perform research and development in the area of projection lenses, materials, and exposure techniques for fabricating targets. The contractor will investigate to determine the best commercially available emulsions in addition to investigating the possibility of producing light sensitive coatings not limited by present-day techniques. Research and development shall be performed by the contractor in the areas of focusing accuracy, positional holding techniques, vibration problems, and environmental condition.
- 3. The contractor shall supply within twelve months after receipt of contract the following standards fabricated by utilizing the upgraded state-of-the-art procedures developed during this R & D effort. Twelve sets of resolution standards with complete calibration.

C. REPORTS

The contractor shall submit monthly status reports briefly outlining the results achieved on the experimental research program. A technical report outlining the results achieved in upgrading the present standards and significant results achieved on this R & D program will be submitted at the completion of this contract.

D. PERIOD OF PERFORMANCE

A twelve-month R & D effort is anticipated for this program.

E. FACILITIES

The contractor shall have available in-house the following research facilities capable of performing the required services.

- 1. Sensitometric test equipment consisting of a minimum of an Eastman Ib sensitometer, a sensitometric processor capable of maintaining processing control to ±0.1°F.
- 2. Density and measurement instrumentation consisting of a recording micro-densitometer, measuring microscopes, and necessary calibration standards.
- 3. National Bureau of Standards light standards, light intensity measurement equipment, and integrating sphere for making absolute density measurement.
- 4. A vacuum coating machine utilizing electron beam bombardment and proper clean room facilities for utilization of this equipment.
- 5. A special step and repeat device to permit accurately positioning and holding the various standard targets for printing as required.
- 6. The required flat field optical objectives, both for white light and ultraviolet type light sources.
- 7. Scanning microanalyzer with positional readout accuracy to .2 micron.

STATEMENT OF WORK

SPECIAL TARGETS FOR INTERPRETATION EQUIPMENT EVALUATION

A. SCOPE

This Statement of Work covers services to be performed and material to be supplied in support of research and experimentation with standards for calibration and evaluation of micro-densitometers, microanalyzers, viewers, and related equipment used in photographic image evaluation. The objective of this program is to determine methods and techniques to upgrade present existing standards to a higher order of performance, that appears achievable within the time period of this program. A broad research and development program should have the following objectives as an aim point:

- 1. Resolution targets to 1040 lines per millimeter.
- 2. Density standards to a 1% absolute density value.
- 3. Linear measurement standards to 0.0001%.

B. REQUIREMENTS

The contractor shall supply a minimum of 4000 hours of research and development effort to perform the requirements listed herein. The contractor's technical personnel may be required to perform travel to various Government installations or manufacturers' plants within the continental limits of the United States to coordinate information on the experimental research program.

1. The contractor shall deliver within 90 days of receipt of the contract the following special targets fabricated within the present state-of-the-art.

	STATINTL		
Four sets of resolution master	rs,	drawing No.	
0037-81-001-40.	STATINTL		.Off :
Six sets of density standards,		drawing No. 00	
81-003-30. (Film material	to be specified by	Government Pr	oject
Engineer).		STATINTL	
Two sets linear measuremen			draw-
ing No. 0019-87-003-20 or	similar linear sta	andards.	

- 2. In an effort to upgrade the resolution targets, the contractor shall perform research and development in the area of projection lenses, materials, and exposure techniques for fabricating targets. The contractor will investigate to determine the best commercially available emulsions in addition to investigating the possibility of producing light sensitive coatings not limited by present-day techniques. Research and development shall be performed by the contractor in the areas of focusing accuracy, positional holding techniques, vibration problems, and environmental condition.
 - 3. The contractor shall investigate the possibility of producing density standards to a 1% accuracy. Experimentation should include calibration by transmission in a light standards laboratory utilizing as a master reference National Bureau of Standards light sources. The contractor shall utilize R and D techniques outlined in paragraph B. 2. above, to achieve the required sharpness as well as density accuracies for these standards.
 - 4. The contractor shall investigate various techniques to produce and calibrate linear measurement standards with an accuracy of 0.0001%. The contractor shall utilize a precision scanning microanalyzer for edge-to-edge measurements

having an accuracy of 0.1 micron if required in the calibration problem.

5. The contractor shall supply within twelve months after receipt of contract the following standards fabricated by utilizing the upgraded state-of-the-art procedures developed during this R & D effort. Twelve sets of resolution standards with complete calibration; twelve sets of density standards with complete calibration; twelve sets of master linear measurement standards with complete calibration.

C. REPORTS

The contractor shall submit monthly status reports briefly outlining the results achieved on the experimental research program. A technical report outlining the results achieved in upgrading the present standards and significant results achieved on this R & D program will be submitted at the completion of this contract.

D. PERIOD OF PERFORMANCE

A twelve-month R & D effort is anticipated for this program.

E. FACILITIES

The contractor shall have available in-house the following research facilities capable of performing the required services.

- 1. Sensitometric test equipment consisting of a minimum of an Ib sensitometer, a sensitometric processor capable of maintaining processing control to $\pm 0.1^{\circ}$ F.
- 2. Density and measurement instrumentation consisting of a recording micro-densitometer, measuring microscopes, and necessary calibration standards.
- 3. National Bureau of Standards light standards, light intensity measurement equipment, and integrating sphere for making absolute density measurement.

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- 4. A vacuum coating machine utilizing electron beam bombardment and proper clean room facilities for utilization of this equipment.
- 5. A special step and repeat device to permit accurately positioning and holding the various standard targets for printing as required.
- 6. The required flat field optical objectives, both for white light and ultraviolet type light sources.
 - 7. Scanning microanalyzer with positional accuracy within 0.1 micron.

*	<u> </u>	
	Approved For Release 2003/08/04 : CIA-I	RDP78B04747A001200030001-5
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:		March 6, 1964
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STATINTL	P.O. Box 2831	
	Washington 13, D. C.	
STATINTL		
•	We are pleased to submit four cor	Mos of our and a second
	consideration. This proposal covers res standards for calibration and evaluation of analyzers, viewers and related equipment evaluation. The purpose of the proposal supgrading existing standards to a higher of tive will be a target capable of resolving to	aipment Evaluation" for your earch and experimentation with of microdensitometers, microtused in photographic image is to determine techniques of order of performance. The objection 1040 lines per millimeter.
	We recommend a performance per plish the required work. We estimate a t required to fund this proposal. Our budge issuance of a CPFF contract.	Otal amount of
ر	We hope this meets all of your requestions, please contact the undersigned	uirements. If you have any
	Sincerely	yours,
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SPECIAL TARGETS FOR INTERPRETATION EQUIPMENT EVALUATION

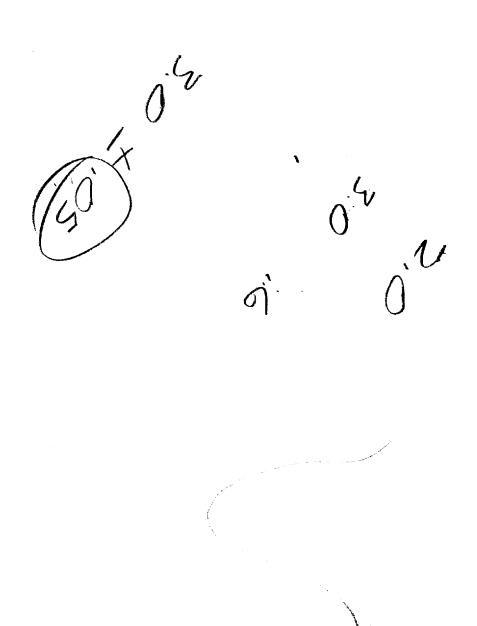
STATINTL

SPECIAL TARGETS
FOR
INTERPRETATION EQUIPMENT EVALUATION

STATINTL	

February 4, 1964

STATINTL



SPECIAL TARGETS FOR INTERPRETATION EQUIPMENT EVALUATION

STATINTL has been producing a series of standards for calibration and evaluation of micro-densitometers, microanalyzers, viewers and related equipments used in photographic image evaluation. The present series of standards fall in three categories. These categories are standards for (1) resolution, (2) density, (3) linear measurement. The first category is shown in drawing No. 0037-81-001-40 and is known as a T target. The basic bar size ratio was chosen as $\frac{6}{2}$ order to maintain a tie with the MIL-STD-150 target which is basically a manually read target. The bar lengths of the T target have been made long to permit microdensitometers to read the bar density with the slit lengths required in the older machines. The two sets of targets at right angles permit detection of directional effects when such systems as printers or processors aré analyzed. The T target can be made in any contrast ratio desired on either film or glass within the limitations of the sensitive materials. It should be pointed out that definition of resolution for master targets as used STATINTL at means that the density between bars is less than 20% of the density of the bar itself. Currently, 260 line/millimeter targets made on glass with 649GH have a value of density between bars of less than 5% of the value of the bar density. The T targets are made by exposing each group of three elements separately--only by this technique can the exposure of a series of varying sizes be maintained to provide constant bar density to the limits of the material being exposed. Lenses used to expose 1

While the above-listed standards meet most of the requirements for present-day imagery and equipment evaluation, it is evident that in the near future a considerably improved series of standards will be required to evaluate the next generation of equipments. It is, accordingly, proposed that an R & D effort be funded to permit improvement of standards to a higher order of performance that appear achievable without resorting to drastic changes in techniques for improvement. It is felt that a twelvementh research effort will produce standards capable of achieving the following broad objectives.

Resolution Targets to 1040 lines/millimeter.

To achieve the above-stated broad objectives, the following program procedures will be adopted.

For Resolution Targets.

The achievement of 1040 lines/millimeter will require improvements in projection lenses, materials, and exposure techniques. Since lenses are already on order which may well have the 1040 line capability, it is felt that a major portion of the lens problem may already be solved. A critical look will be taken, however, in view of the resolution desired and it is felt that a back-up lens program should be instituted to assure a better chance of achieving the resolution objective. The back-up program will concentrate on application of existing lenses or lenses which will be available within the next twelve-month period to produce targets of the desired quality and resolution.

The available emulsions are approaching their limits when speaking of high quality 1040 line targets. A program will be undertaken to acquire and test the best of the commercially available emulsions as well as a program to produce light sensiSTATINTL
tive coatings which will not be limited by present techniques. STATINTL
as for some time been investigating the new photo-sensitive materials being developed under various government contracts and will apply those which appear promising to the targetSTATINTL
ing problem. is also purchasing a new vacuum coating machine using electron beam bombardment. It is felt that vacuum deposition techniques may be a solution to the deposition and thickness control problem of existing coating techniques.

The investigation of vacuum deposition of photo-sensitive materials for high resolution will be undertaken as a part of this program.

The last portion of the resolution target problem is the development of techniques for holding the sensitive material, focusing to the required accuracy, and exposing under

vibration free conditions to the proper value, all of which must be done under extremely well-controlled conditions of temperature, humidity, and cleanliness. The last step is, of course, the processing which must also be controlled with the same conditions of cleanliness, temperature, humidity, and necessary chemical control.

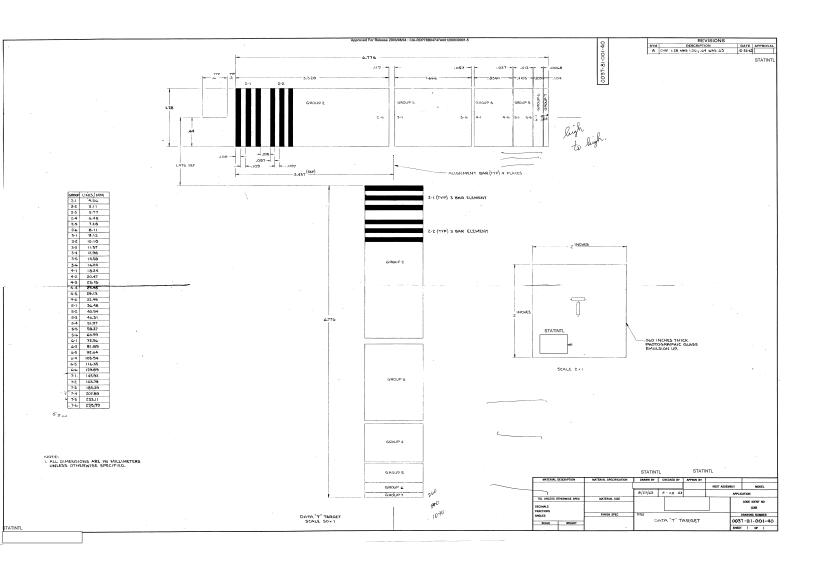
STATINTL To meet the last requirement, has just completed construction of five laminar flow clean rooms whose performance it is felt exceeds that of any existing facilities of similar nature. A new special step and repeating device to precisely hold the targets for exposure is also presently being constructed and it will be located on a vibration isolated pedestal in the new clean room area. This machine will be available to be used on this development project. Processing facilities are installed in the same clean room area and exposed materials are processed after exposure without being removed from the clean room area.

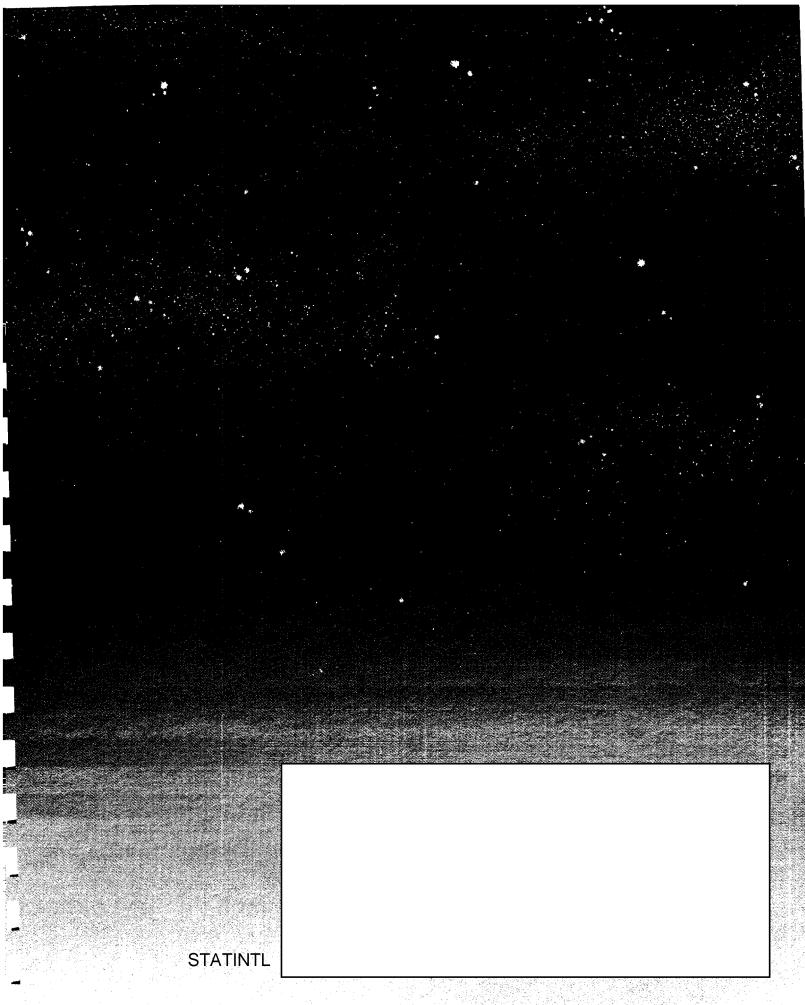
Items to be Delivered.

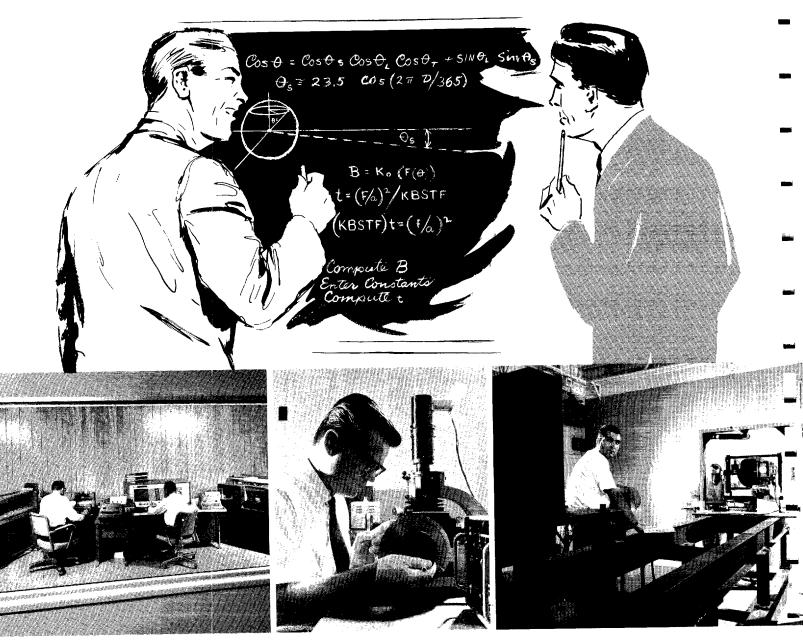
It is felt that the achievements of this program will best be expressed by the delivery of standards which will indicate the progress made on the program. It is accordingly proposed that resolution target standards of the present series will be delivered as near the beginning of the program as possible, these standards to be used for testing existing equipments and training personnel in the use of such standards.

Such a program will permit the incorporation of desired changes in the standards for the final items to be delivered. Field use of such standards frequently lead to desirable changes, particularly when such standards are used to test equipments having characteristics different than those for which the original standards were designed.

Final items to be delivered will be standards of resolution, density, and linear measurement representing the maximum achievable performance obtained during the contract. These items would furnish adequate testing and evaluation standards to not only measure the progress of the program but to supply standards which will be useful to the test and evaluation of the next generation of micro-densitometers, microanalyzers, image evaluation equipments, interpretation equipment, microscopes, and special projection equipments.







Systems Analysis

${\sf STATINTL} Photometric\ Standards$

The Applied Research Department is equipped with an IBM 1620 digital comSTANTER and a SEDA L-2 analog computer for systems analysis projects.

A highly trained staff of senior engineers are available to develop mathematical models of systems, design programs and analyze requirements in the fields of reconnaissance, guidance and control, and space systems instrumentation.

engineers have wide experience in development of specialized primary and secondary standards, including master resolution targets, density standards, measurement standards and special instrumentation involving measurement of light intensity and color temperature.

Optical Laboratories

The Test and Evaluation Department optical laboratories are equipped with a 120-inch Collimator, light and color temperature measurement standards, an integrating sphere and complete accessory instrumentation for work in optics, laser applications, infrared and general photographic and photometric projects.

STATINTL

Organized exclusively to work in these fields:

- Applied Research and Development
- Theoretical and Experimental Research
- Advanced Systems Analysis and Planning
- Test and Evaluation

STATINTL of

of ______ are dedicated to applying the full resources of modern science and technology to advance the state-of-the-art in the fields of reconnaissance and intelligence systems, guidance and control equipment and space systems instrumentation. They are unhindered by production problems, completely free in their choice of equipment and qualified to provide objective technical leadership.

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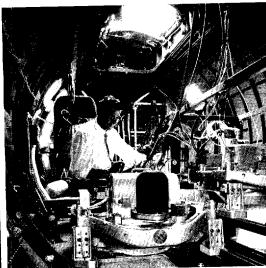
refrained from production activity, in order to maintain its position of objectivity and to assure the rendition or exercise of unbiased judgment.

Our engineering staff represents a cross section of the technologies required in these complex fields. It includes mechanical, electrical and electronic engineers and designers, theoretical physicists, photographic scientists, logical systems designers, applied mathematicians, computer programmers and photo interpreters. These are seasoned men with heavy experience in their specialties.



Photographic Science

Four aboratories are used for applied research and application engineering in sensitized materials. Equipment includes an _____ Ib sensitometer, sensitometeric processors, densitometers, a recording microdensitometer, a resolution sensitometer, automatic __ continuous processors, automatic printers and complete accessory equipment.



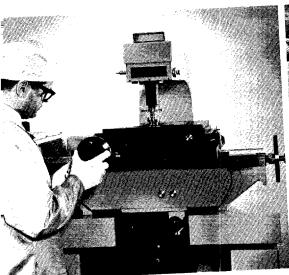
Flight Test

The Systems Engineering Department is equipped to plan and carry out complete intelligence subsystem design and flight test programs, including the design and fabrication of electrical and electronic instrumentation and special mounts, modification of aircraft, flight testing and processing and analysis of flight test data.



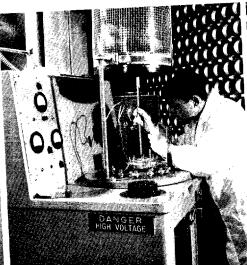
Systems Engineering

The senior engineering staff is uniquely qualified by long experience in their various fields to serve as technical program managers in the development of aerial reconnaissance and intelligence devices. Their accomplishments include technical management of airborne subsystem development projects and supporting ground systems.



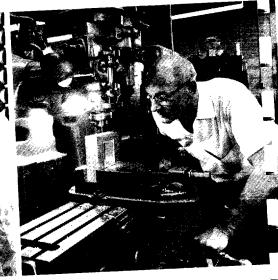
STATINTL Instrumentation Design

engineers have specialized in the design of highly accurate and complex electro-optical instruments, including microdensitometers, high altitude scanners, spatial frequency sensors and photographic recording equipment.



Vacuum Plating Equipment

The laboratory is equipped to produce special mirrors, prisms, lens coatings, neutral density filters and similar products requiring the utilization of metal evaporation techniques.



Model Shop Facilities

The engineering laboratory includes a complete model shop, equipped with horizontal and vertical milling machines, shapers, engine lathes, second operation lathes, grinders, sheet metal forming equipment, welding and brazing equipment and heat treating facilities.

In keeping with continuing effort to maintain the ultimate in reconnaissance test and evaluation equipment, our facilities include six in reconnaissance test and evaluation equipment, our facilities include six in reconnaissance test and evaluation equipment, our facilities include six in reconnaissance test and evaluation equipment, on all particles feet of working space. These rooms remove 99.97 percent of all particles larger than 0.3 microns. Two of these rooms contain photosensitive processing equipment, and all rooms are capable of total dark operation. The rooms are equipped with associated measuring standards and equipment in the micro region. An additional 440 square feet of Class 2 area is available for more routine clean activities s in a position to provide its customers with the finest environmental control available for applied research and testing problems.
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SPECIAL TARGETS for INTERPRETATION EQUIPMENT EVALUATION

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SPECIAL TARGETS FOR INTERPRETATION EQUIPMENT EVALUATION

STATINTL	

January 8, 1964

STATINTL

SPECIAL TARGETS FOR INTERPRETATION EQUIPMENT EVALUATION

CTATINITI MILITITION 2 COMMING	•
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this technique can the exposure of a series of varying sizes be maintained to pro	vide
constant bar density to the limits of the material being exposed. Lenses used to	expose
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the material are flat field, four color, specially selected lenses with a low convergency angle. It is most important that the convergency angle be as small as possible since the ability to define a sharp edge depends on exposing as thin an emulsion as possible with as nearly collimated vertical light as possible. It is felt that the present lenses represent the highest existing state-of-the-art for the producing of master targets on photographic materials. A new series of lenses using ultraviolet are on order and will be used to extend the resolution capability of the photographic method of target production. Masters for producing 520 lines/millimeter are swallable at

Preliminary tests have been made, but there is not sufficient data to indicate the characteristics of the 520 line target.

The second category of standards are step wedges having the size indicated in drawing No. 0037-81-003-30. The sizes have again been chosen to permit calibration of older micro-densitometers requiring large slit areas to read density. A complete density standard to be used on a micro-densitometer requires a density conversion means to give an equivalent diffuse density reading if the density value is to be useful for photographic purposes. To accomplish the conversion it is necessary that the material being read be the same or very nearly the same as the standard step wedge. The basic reason being that since all micro-densitometers use essentially spectral light they would be reading a spectral rather than a diffuse density and spectral values can vary as much as 50% from diffuse values depending on the structure of the material being read. It is therefore recommended that if a high order of accuracy is required in terms of diffuse density, that a step wedge be made for each type of material to be

read and that the micro-densitometer be calibrated before reading the specimen with the proper step wedge. It has been found that the optimum accuracy is obtained when the master step wedge is processed in the same manner as the specimens to be read.

A master density step wedge set consists of the miniature step wedge, a standard step wedge, both made of the same material as the type to be read and processed in the same manner, if possible. Also included is a diffuse density reading of the standard step wedge and a Microanalyzer trace of both wedges with the calibration values indicated for each step. The complete group is known as a micro-densitometer master density calibration set. Included on the miniature step wedge is a focusing target and a triggering step preceding the calibrated steps. The triggering step is used on automated D Log E plotting routines. The steps of the miniature step wedge are exposed individually and edge sharpness is maintained to permit the use of the wedge edges as master edge measurement standards. Calibrations of each edge can be furnished when desired. Wedges can be made on film or glass.

The third category are linear measurement standards, drawing No. 0019-87-008-20, which serve to establish the absolute measurement capability of scanning densitometers or projection devices. These standards are tailored to specific measuring requirements. They are made on quartz by engraving away deposited metal films. Control of line widths as well as spacing is maintained to permit a large range of calibration procedures. Glass negatives of such standards are also made from which film positives can be made to conduct various tests on film stability characteristics.

While the above listed standards meet most of the requirements for present day imagery and equipment evaluation, it is evident that in the near future a considerably

improved series of standards will be required to evaluate the next generation of equipments. It is accordingly proposed that an R & D effort be funded to permit improvement of standards to a higher order of performance that appear achievable without resorting to drastic changes in techniques for improvement. It is felt that a twelvementh research effort will produce standards capable of achieving the following broad objectives.

Resolution Targets to 1040 lines/millimeter.

Density Standards to a 1% absolute density value.

Linear Measurement Standards to .0001%.

To achieve the above-stated broad objectives, the following program procedures will be adopted.

For Resolution Targets.

The achievement of 1040 lines/millimeter will require improvements in projection lenses, materials, and exposure techniques. Since lenses are already on order which may well have the 1040 line capability, it is felt that a major portion of the lens problem may already be solved. A critical look will be taken, however, in view of the resolution desired and it is felt that a back-up lens program should be instituted to assure a better chance of achieving the resolution objective. The back-up program will concentrate on application of existing lenses or lenses which will be available within the next twelve-month period to produce targets of the desired quality and resolution.

The available emulsions are approaching their limits when speaking of high quality 1040 line targets. A program will be undertaken to acquire and test the best

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of the commercially available emulsions as well as a program to produce light sensitive
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
coatings which will not be limited by present techniques.
time been investigating the new photo-sensitive materials being developed under various
government contracts and will apply those which appear promising to the targeting prob-
TATINTL is also purchasing a new vacuum coating machine using electron lem.
beam bombardment. It is felt that vacuum deposition techniques may be a solution to
the deposition and thickness control problem of existing coating techniques. The inves-
tigation of vacuum deposition of photo-sensitive materials for high resolution will be
undertaken as a part of this program.
The last portion of the resolution target problem is the development of techniques
for holding the sensitive material, focusing to the required accuracy, and exposing under
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of five laminar flow clean rooms whose performance it is felt exceeds that of any exist-
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hold the targets for exposure is also presently being constructed and it will be located
on a vibration isolated pedestal in the new clean room area. This machine will be
available to be used on this development project. Processing facilities are installed
in the same clean room area and exposed materials are processed after exposure with-
out being removed from the clean room area.

Density Standards.

	To achieve the 1% accuracy required for new density standards will require
	the same equipments and areas as outlined above for resolution standards, plus the
	manufacturing and calibration of a master set of density standards for each material
	for which a master density step wedge is desired. In order to meet the 1% density
STATIN	accuracy the master standards must be calibrated by transmission in a light standards
	laboratory. This laboratory is available at Master reference is
	against the Bureau of Standards Light Reference Standard.

Linear Measurement Standards.

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The precise size and shape of the linear standards can vary widely. However, the calibration of the standard is the prime requirement.

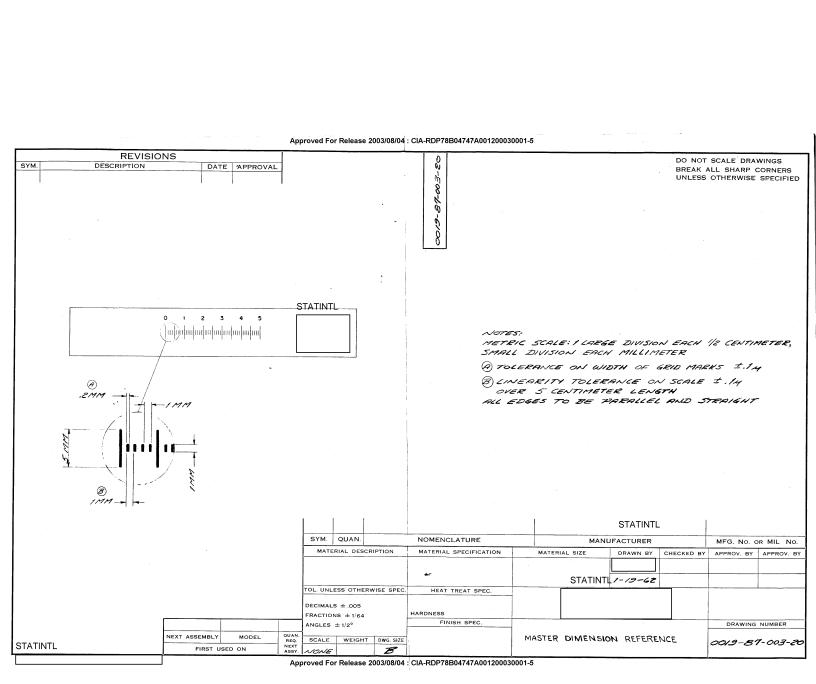
has under contract the construction of a precision scanning Microanalyzer which will have the ability to scan and read out edge to edge measurements to an accuracy of 0.1 micron. This machine will be used to calibrate the linear calibration standards anticipated on this program.

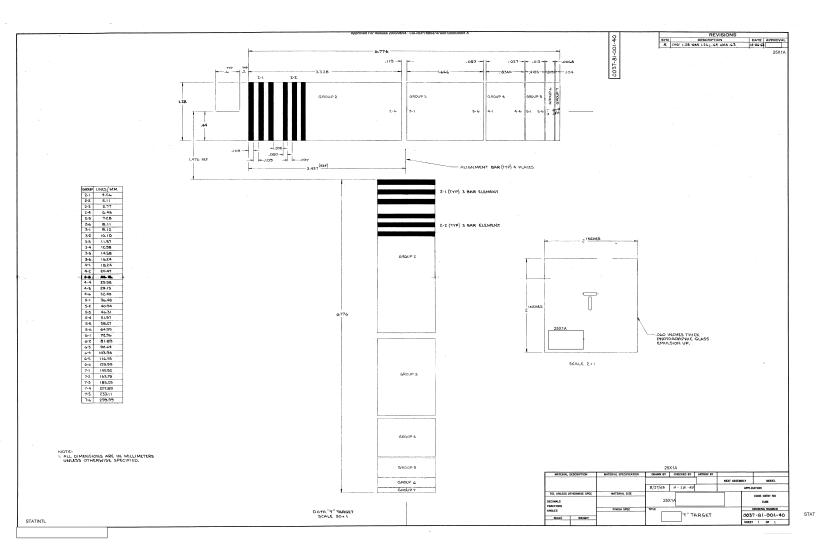
Items to be Delivered.

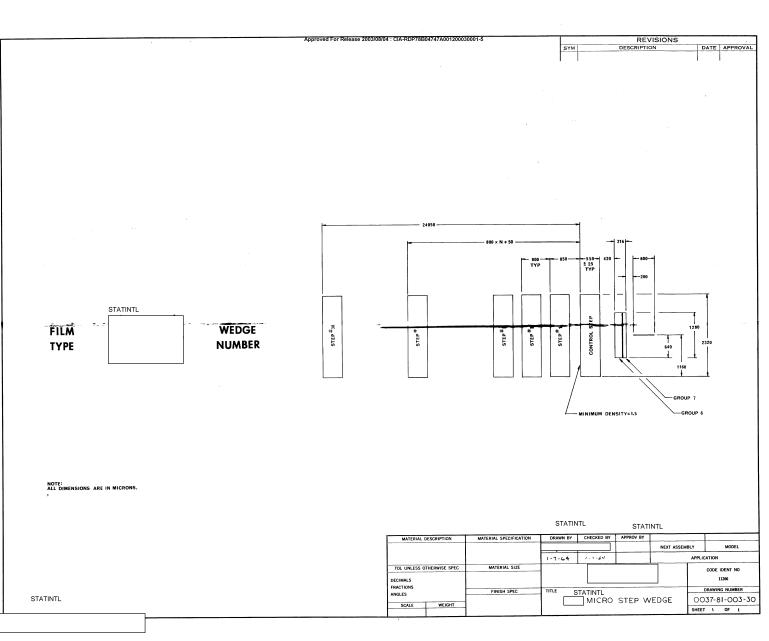
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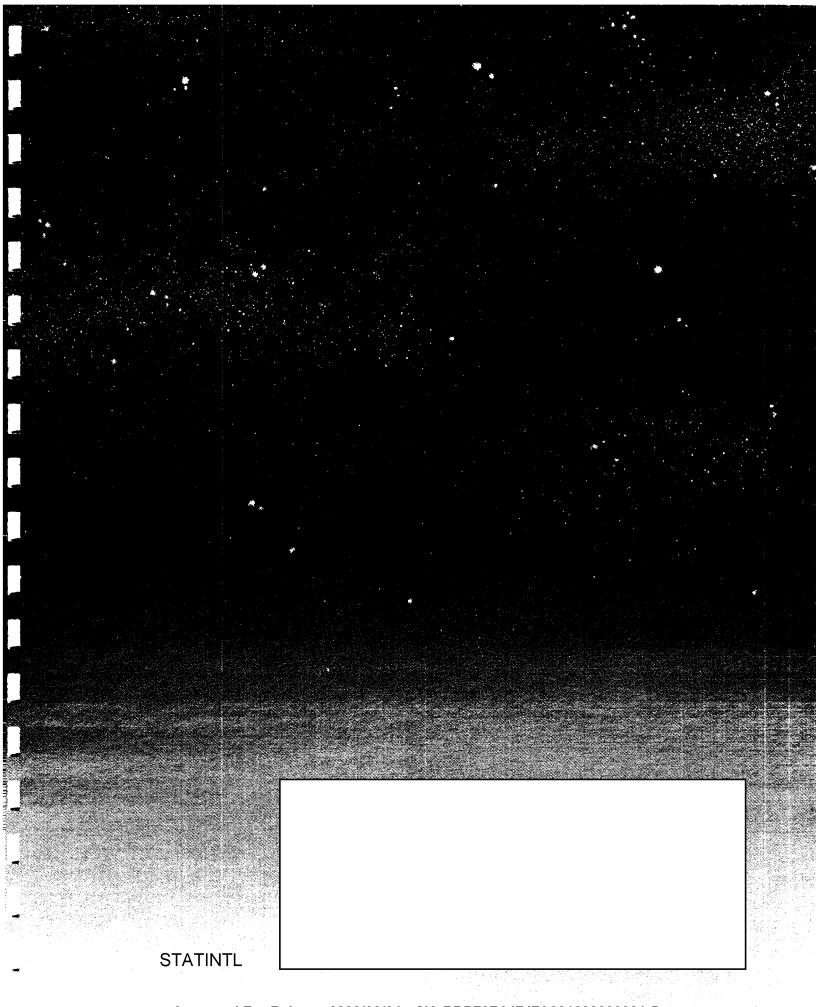
those for which the original standards were designed.

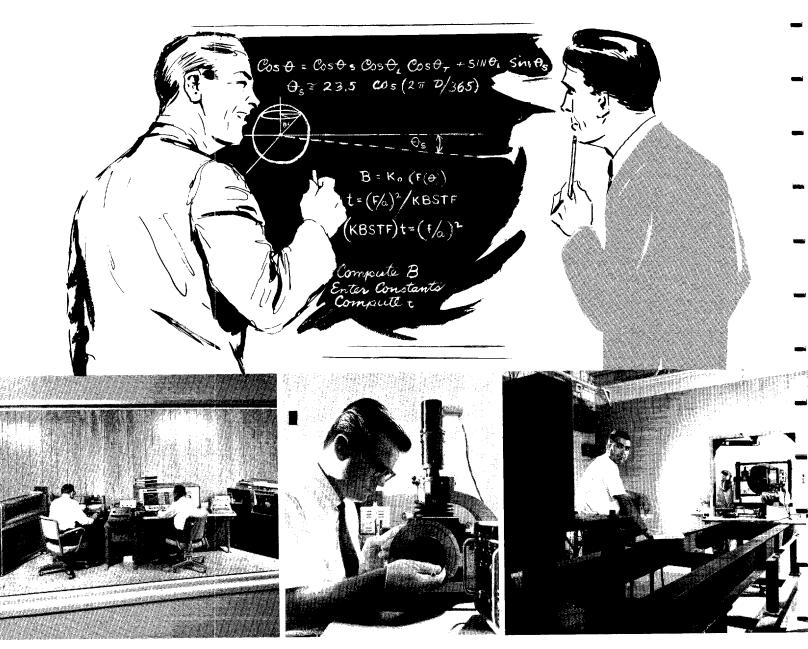
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Systems Analysis

${\sf STATINTL}{Photometric~Standards}$

The Applied Research Department is equipped with an IBM 1620 digital comSTA Futer and a GEDA L-2 analog computer for systems analysis projects.

A highly trained staff of senior engineers are available to develop mathematical models of systems, design programs and analyze requirements in the fields of reconnaissance, guidance and control, and space systems instrumentation.

engineers have wide experience in development of specialized primary and secondary standards, including master resolution targets, density standards, measurement standards and special instrumentation involving measurement of light intensity and color temperature.

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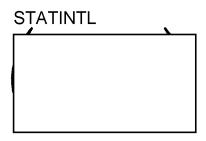
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refrained from production activity, in order to maintain its position of objectivity and to assure the rendition or exercise of unbiased judgment.

Our engineering staff represents a cross section of the technologies required in these complex fields. It includes mechanical, electrical and electronic engineers and designers, theoretical physicists, photographic scientists, logical systems designers, applied mathematicians, computer programmers and photo interpreters. These are seasoned men with heavy experience in their specialties.



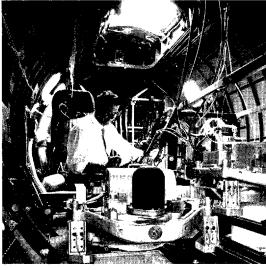
Organized exclusively to work in these fields:

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- Test and Evaluation



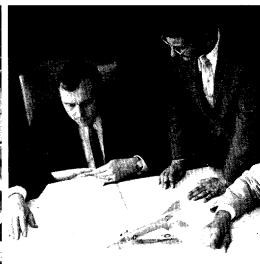
Photographic Science

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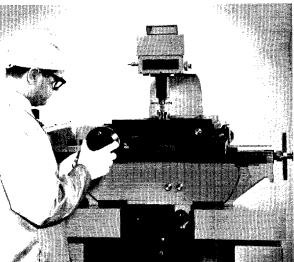
Flight Test

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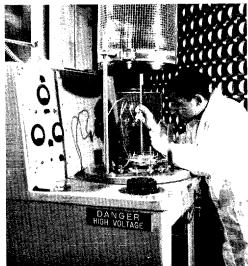
Systems Engineering

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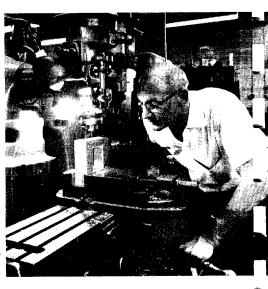


engineers have specialized in the design of highly accurate and complex electro-optical instruments, including microdensitometers, high altitude scanners, spatial frequency sensors and photographic recording equipment.



Vacuum Plating Equipment

The laboratory is equipped to produce special mirrors, prisms, lens coatings, neutral density filters and similar products requiring the utilization of metal evaporation techniques.



Model Shop Facilities

The engineering laboratory includes a complete model shop, equipped with horizontal and vertical milling machines, shapers, engine lathes, second operation lathes, grinders, sheet metal forming equipment, welding and brazing equipment and heat treating facilities.

CLEAN ROOM FACILITIES	STATINTL
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	In keeping with continuing effort to maintain the ultimate in reconnaissance test and evaluation equipment, our facilities include six (considered superior to Class 4) clean rooms containing 520 cubic teet of working space. These rooms remove 99.97 percent of all particles larger than 0.3 microns. Two of these rooms contain photosensitive processing equipment, and all rooms are capable of total dark operation. The rooms are equipped with associated measuring standards and equipment in the micro region. An additional 440 square feet of Class 2 area is available for more routine clean activities STA With the addition of these clean room facilities, is in a position to provide its customers with the finest environmental control available for applied research and testing problems.	TINTL
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Approved For Release 2003/08/04: CIA-RDP78B04747A001200030001-5

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UNSOLICITED FECHNICAL PROPOSAL

TARGETS

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	Approved FTAR lease 2003/08/0	04 : CIA-RDP78B04747A001200	\$030001-5 (Seed	
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STATINTL				
	We are pleased to submit to Interpretation Equipment Even This proposal covers research bration and evaluation of micr related equipment used in phot proposal is to provide techniq frequency targets for a minimum	aluation Targets for your and experimentation with a odensitometers, microanaly ographic image evaluation ues for producing high qua	standards for cali- yzers, viewers and . The purpose of the ality, high line	
•	the required work. We estimat quired to fund the proposal as neering tasks and would be gla better satisfy your budgetary	d to price out specific t requirements.	plated several engi- asks of this would	STAT
	I hope this meets all of please contact the undersigned	your requirements. If yo	u have any questions	
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UNSOLICITED

TECHNICAL PROPOSAL

INTERPRETATION EQUIPMENT
EVALUATION TARGETS

STATINTL	

Submitted: 9 June 1965

The data set forth herein is submitted as an unsolicited proposal and shall not be disclosed outside the Government or be duplicated, used or disclosed in whole or in part for any purpose other than to evaluate the proposal; provided, that if a contract is awarded to this offeror as a result of or in connection with the submission of such data, the Government shall have the right to duplicate, use, or disclose this data to the extent provided in the contract. This restriction does not limit the Government's right to use information contained in such data if it is obtained from another source.

SECTION I INTRODUCTION AND SUMMARY

During the past year we have been engaged in a research program with three major objectives. These are 1) production of resolution targets on glass plates which go to at least 1000 lines per millimeter, 2) density calibration of targets of high line frequency and 3) production of resolution targets on film which go up to at least 1000 lines per millimeter.

Priority was given to these tasks in the above order. Consequently, as a result of the past program we plan to deliver three glass targets before the end of the contract period, with uncorrected microdensitometer traces. Time has not permitted work on the film targets.

In order to produce these targets it was necessary to upgrade each step in the production process, over the level necessary for our standard 260 lines per millimeter targets. On the targets produced we were able to achieve adequate quality at 1000 lines per millimeter, however we feel that this is not the best that can be done with the equipment now available and improved techniques.

We propose a follow-on program which will provide techniques for producing high quality, high line frequency targets for a minimum of cost, on glass or film. We believe we will also be able to accurately calibrate high line frequency targets on glass or film.

Further we propose that dye image targets may be used to investigate the resolution of color printing systems to the three primary additive colors (red, green blue).

SECTION 2 TECHNICAL DISCUSSION

To further improve the production process, we propose a follow up program for the next twelve month period. The first task will be production of film targets. Following this, work will be done on improving the exposing equipment, processing formulas, chemical improvement of available emulsions, and target calibration research.

In detail then, the areas of work for this program are:

1. Production of the above mentioned targets on film, to the same quality level as the delivered glass targets. In the past we have produced resolution targets on film which go to 520 lines/millimeter. Based on our experience with these film targets, we feel that there are three problem areas. These are 1), a suitable means for holding the film to the required flatness for exposure, 2) holding the film in the spray processor, and 3) exposure determination. Holding the film flat while exposing is the only major problem with the 40X lens we found that the depth of focus is 25 microinches.

For the 520 lines per millimeter film targets we use a machined mehanite blank with a suitable hole pattern for vacuum holdown. This was only made to 0.1 mil flatness, which is not acceptable for this task. A new vacuum platen must be made, to higher flatness for these film targets.

We have also used air pucks for film holdown, but these would not be satisfactory for oil immersion lenses or the air gauge.

2. The testing and target production used a point light source arc lamp, with a Wratten 45 (blue) filter. Exposures with this setup produce surface latent images. We plan to investigate the use of a flash tube, with small arc size. Flash exposures produce internal latent images, which may yield higher quality targets with reduced grain sizes.

The problem with the flash lamp is in obtaining close control on the intensitytime product. If a precision regulated power supply and quality capacitors do not give

adequate repeatability, an integrating exposure control system will be constructed.

3. The targets were made with a 40X lens, at 36.5/1 reduction ratio. This meant that the tube length was less than the standard 160 mm. Tests should be run at standard tube length with the present objective lens, to determine if improved performance will result. Other high quality objectives will be tested.

In the original program proposal, mention was made of trying ultraviolet lenses. Thus far we have not been able to find any UV lenses of sufficiently high numerical aperture to be usable.

Four major areas of investigation should be explored for improving the quality of the target images through the use of photographic chemistry. These are 1) optical sensitization of existing emulsions, 2) developer formulation to improve speed, acuity and resolution of existing emulsions, 3) protective overcoatings for image standards, and 4) production of dye image targets in any of the three subtractive primaries or neutral hues. All of the aforementioned areas have been subjected to limited chemical scouting research and appear feasible as well as advantageous to the production of high resolution targets.

Optical Sensitization

During the past program we have used 649-GH glass plates. The STAT processed emulsion thickness is about five microns, which is very thick for high line frequency work. The printed bar in the 1040 lines/mm group is approximately one half micron wide, and probably this thickness in the emulsion, based on the high numerical aperture of the printing and viewing objectives. Assuming this to be true the image is formed in the top 10-20% of the emulsion layer. Critical control of the focusing limits the projected image to this upper surface of the emulsion.

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Preliminary tests here at and a doctors thesis by P. Kowaliski in Zurich, Switzerland, 1944, indicate that significant increases in printing resolution may be obtained through the use of optical sensitization, principally using image attenuation or sharpening dyes. Sensitizers of this type are represented by tartrazine, penacyanol and acid salts of catonic molecules. Use of such dyes in high resolution thin emulsions will absorb flare or non image forming light, increase scattering in the

emulsion as well as limit the image depth in the emulsion. The mechanism of absorption and resulting image attenuation is such that the smaller bars, which are more nearly on the emulsion surface, show increased resolution. However, the larger bars which are printed in the entire emulsion layer show a slight loss in density.

Developer Formulation

Since the physical shape, size, color, concentration and placement of the silver grains determines the end result of the high resolution target, the type of development and associated kinetics in producing the grains is of utmost importance. Silver grains which are nearly the same size and shape as the original silver halide particles are probably the most desirable end result for obtaining fine grain, high resolution targets. The type of developer determines markedly the characteristics of the silver grains. When development is carried out primarily by chemical reduction, as is the case with D-19, the grains are larger and more filamentous than the original silver halide particles. A developer which grows the grains at a slow uniform rate, as is seen with solution physical development, has been thought to be the best type. However, recent chemical scouting work on fine grain, high acuity, rapid access developers indicate that finer grain is obtained with increased rate of development in the presence of silver halide solvents and cationic development accelerators. One such formula yielded lower granularity, faster speed and higher gamma than D-19 on a fine grain aerial duplicating film. It is felt more work in this area will be beneficial to producing higher quality targets.

Protective Overcoatings

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Some work has been done to date at _______ in producing protective overcoatings for primary image standards. Using two types of emulsifiers, methoxy polyetheylene glycol and hydroxyethyl cellulose as well as plasticizers, overcoatings have been developed which are both insoluble and soluble in aqueous solutions but which are completely insoluble in organics. Such overcoatings could be used to protect the image standards from physical abrassion as well as from oil used in optical printing or tracing systems.

The problem at present is to find a method of coating the "emulsions" on the

existing photographic plates with sufficient uniformity and limited optical density.

There are two possible methods, vacuum deposition of the coating, and skim coating.

Dye Image Targets

Two types of chemical systems have been previously investigated for producing high resolution images in color; dye mordanting and color coupling. The dye mordant system appears the least desirable since the hue of the mordant influences the colorant produced. Also, the purity and range of hues available is considerably restricted.

Use of a color coupler system, similar to that employed in the Kodachrome process appears to be the most promising to date. By using a system of this type, primary subtractive colored targets could be produced which have only dye molecules forming the image structure. Chemical fog and contrast are a problem in the magenta and yellow processes respectively. These problems should be corrected by adjusting developing agent concentrations and color coupler ratios, as well as the development accelerators.

To obtain a neutral hue is most difficult chemically, using three primary subtractive dye images, since it involves successive rehalogenation and development and bleaching operations which deteriorate the latent image centers. This problem may be solved using a reversal image to retain a positive master of the original image, which would be used to reprint the image after successive development, bleaching, and rehalogenation steps.

Target Calibration

During the past program research work was carried out with the goal of improving our microdensitometer system, and calibrating the traces to take out the machine characteristics. We were able to reduce the microspot size to below one micron, so that traces could be made of 1000 lines per millimeter. Some progress was made toward compensation of the traces, but this was found to be a bigger task than originally estimated. We are not yet able to compensate the traces.

During the next year, we propose to continue research work on calibration of 1000 lines per millimeter targets. Work will be done in the following three areas:

1) Additional simulation of target tracing on the computer. During the last program some simulation of the 1.1 micron tracing a sharp edge was carried out. Next year we propose to measure the light distribution of other size spots, and simulate edge tracing with these spots.

After the exact nature of the light distribution has been determined, work can begin on compensation of traces.

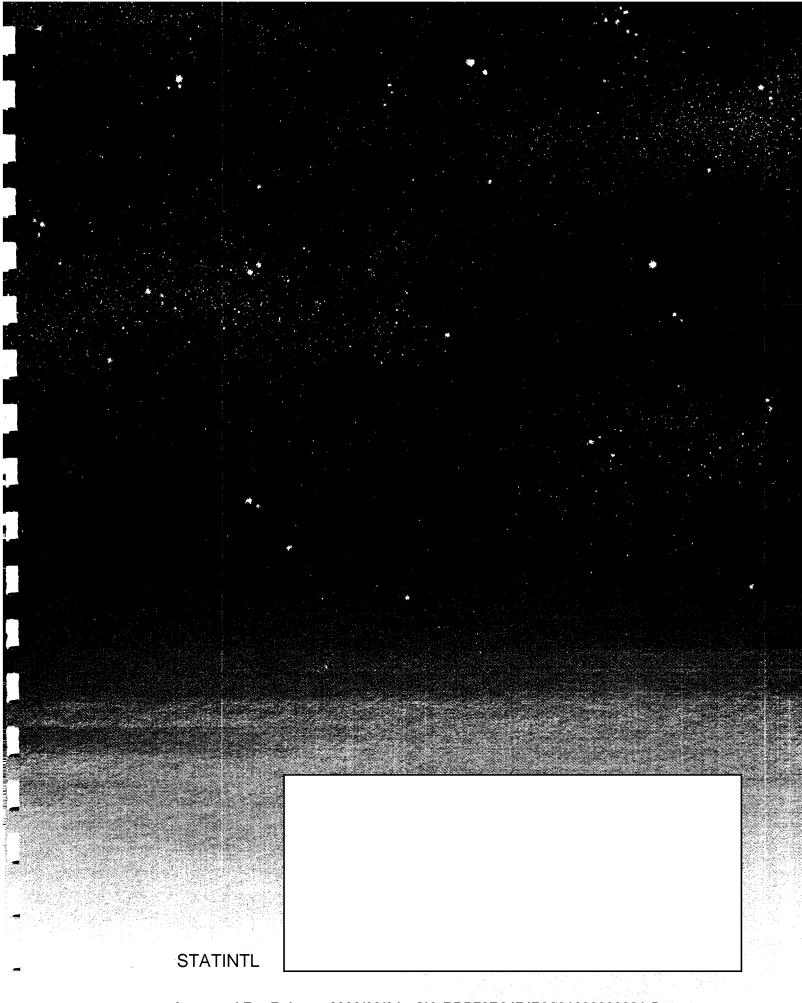
- 2) Investigate means for producing smaller tracing spots by:
 - a) Improve lower pickup optics in the microdensitometer, by procuring a higher numerical aperture lens.
 - b) Use of blue or blue green light for tracing, instead of white light.
 - Use a point light source arc lamp instead of a tungsten filament bulb. A constant intensity power supply, similar to the one designed for the target exposing system would be required for this experiment. The arc lamp has a smaller light size, as well as high intensity, and high color temperature.
 - d) Experiment with other projection objectives, both air and oil immersion.
- 3) Make microdensitometer tracing easier and more repeatable by

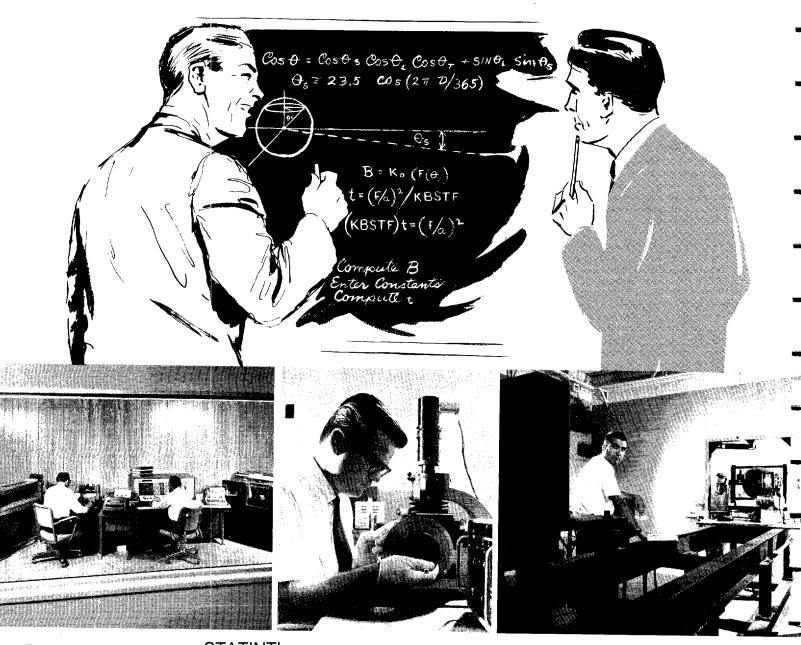
 1) making use of manual focusing aids, such as a air gauge for measuring the STAT lens to emulsion distance, and 2) start research into a system for automatically focusing the microdensitometer.

Summarizing, we propose to work on the following tasks during the next twelve months:

- 1. Film Targets: Production and calibration of three "L" targets on film. Calibration traces will be supplied with each target.
- 2. Developer Formulation: Formulation and testing of developers which will produce high gamma, fine grain, low fog and stain.

- 3. Optical Sensitization: Investigate types of dyes and concentrations required to improve quality of targets at high line frequencies.
- 4. Flash Exposure: Modify the existing lamphouse, so that exposures can be made with a flash tube. Determine if higher quality targets can be produced with flash exposures.
- 5. Printing Lenses: Make test targets with at least one other high quality objective lens.
- 6. Reduction Ratio: Test the present printing lens at one standard tube length (160 mm), and determine if target quality is improved.
- 7. Protective Overcoatings: Investigate methods of applying coatings to obtain uniform thickness.
- 8. Dye Image Targets: Produce three dye image targets in each of the three primary subtractive colors, cyan, magenta, and yellow.
- 9. Target Calibration: Determine a method of compensation of traces, to eliminate the effect of the microdensitometer. Improve the microdensitometer by higher quality lenses and automatic or semiautomatic focusing systems.
- 10. Utilizing the improved techniques which will come out of the tasks described, we will deliver six targets on glass, 2" x 2", with calibration traces.





Systems Analysis

$\mathsf{STATINTL}_{Photometric\ Standards}$

The Applied Research Department is equipped with an IBM 1620 digital comSTAPPTER and a GEDA L-2 analog GEDA

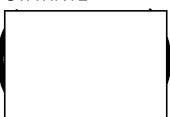
engineers have wide experience in development of specialized primary and secondary standards, including master resolution targets, density standards, measurement standards and special instrumentation involving measurement of light intensity and color temperature.

Optical Laboratories

The Test and Evaluation Department optical laboratories are equipped with a 120-inch Collimator, light and color temperature measurement standards, an integrating sphere and complete accessory instrumentation for work in optics, laser applications, infrared and general photographic and photometric projects.

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Organized exclusively to work in these fields:

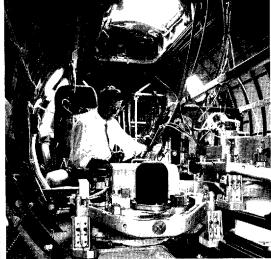
- Applied Research and Development
- Theoretical and Experimental Research
- Advanced Systems Analysis and Planning
- Test and Evaluation

of ______ are dedicated to applying the full resources of modern science and technology to advance the state-of-the-art in the fields of reconnaissance and intelligence systems, guidance and control equipment and space systems instrumentation. They are unhindered by production problems, completely free in their choice of equipment and qualified to provide objective technical leadership.

refrained from production activity, in order to maintain its position of objectivity and to assure the rendition or exercise of unbiased judgment.

Our engineering staff represents a cross section of the technologies required in these complex fields. It includes mechanical, electrical and electronic engineers and designers, theoretical physicists, photographic scientists, logical systems designers, applied mathematicians, computer programmers and photo interpreters. These are seasoned men with heavy experience in their specialties.







Photographic Science

Four laboratories are used for Tapplied research and application engineering in sensitized materials. Equipment includes an lb sensitometer, sensitometric processors, densitometers, a recording microdensitometer, a resolution sensitometer, automatic continuous processors, automatic printers and complete

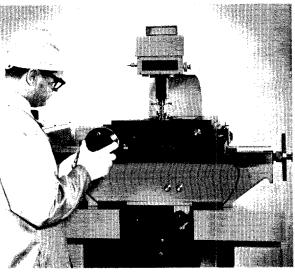
accessory equipment.

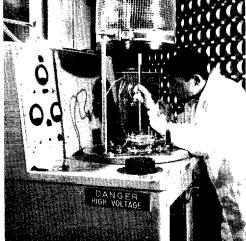


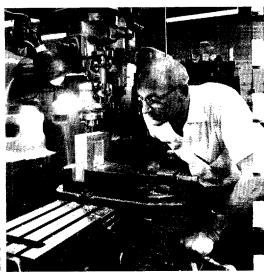
The Systems Engineering Department is equipped to plan and carry out complete intelligence subsystem design and flight test programs, including the design and fabrication of electrical and electronic instrumentation and special mounts, modification of aircraft, flight testing and processing and analysis of flight test data.

Systems Engineering

The senior engineering staff is uniquely qualified by long experience in their various fields to serve as technical program managers in the development of aerial reconnaissance and intelligence devices. Their accomplishments include technical management of airborne subsystem development projects and supporting ground systems.







STATINTL Instrumentation Design

engineers have specialized in the design of highly accurate and complex electro-optical instruments, including microdensitometers, high altitude scanners, spatial frequency sensors and photographic recording equipment.

Vacuum Plating Equipment

The laboratory is equipped to produce special mirrors, prisms, lens coatings, neutral density filters and similar products requiring the utilization of metal evaporation techniques.

Model Shop Facilities

The engineering laboratory includes a complete model shop, equipped with horizontal and vertical milling machines, shapers, engine lathes, second operation lathes, grinders, sheet metal forming equipment, welding and brazing equipment and heat treating facilities.

CLEAN ROOM FACILITIES

In keeping with ______continuing effort to maintain the ultimate in reconnaissance test and evaluation equipment, our facilities include six _____(considered superior to Class 4) clean rooms containing 520 cubic teet of working space. These rooms remove 99.97 percent of all particles larger than 0.3 microns. Two of these rooms contain photosensitive processing equipment, and all rooms are capable of total dark operation. The rooms are equipped with associated measuring standards and equipment in the micro region. An additional 440 square feet of Class 2 area is available for

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STATINTL more routine clean activities.

With the addition of these

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With the addition of these clean room facilities, is in a position to provide its customers with the finest environmental control available for applied research and testing problems.

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The data set forth herein is submitted as an unsolicited proposal and shall not be disclosed outside the Government or be duplicated, used or disclosed in whole or in part for any purpose other than to evaluate the proposal; provided, that if a contract is awarded to this offeror as a result of or in connection with the submission of such data, the Government shall have the right to duplicate, use, or disclose this data to the extent provided in the contract. This restriction does not limit the Government's right to use information contained in such data if it is obtained from another source.

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March 19, 1964

STATINTL	
P.O. Box 2831	
Washington 13, D.C.	
Dear Sir:	
Equipment Evaluation" which was s 6 March 1964. Our proposal will r	entitled "Special Targets for Interpretation ubmitted under cover of our letter dated esult in the delivery of 3 each 1040 line 1040 line targets mounted on film. I regret ormation from our previous submission. our estimate of
	Sincerely yours,
	STATINTL
REW/mh	

STATEMENT OF WORK

SPECIAL TARGETS FOR INTERPRETATION EQUIPMENT EVALUATION

A. SCOPE

This Statement of Work covers services to be performed and material to be supplied in support of research and experimentation with standards for calibration and evaluation of micro-densitometers, microanalyzers, viewers, and related equipment used in photographic image evaluation. The objective of this program is to determine methods and techniques to upgrade present existing standards to a higher order of performance, that appears achievable within the time period of this program. A broad research and development program should have the following objectives as an aim point:

1. Resolution targets to 1040 lines per millimeter.

B. REQUIREMENTS

The contractor shall supply a minimum of 4000 hours of research and development effort to perform the requirements listed herein. The contractor's technical personnel may be required to perform travel to various Government installations or manufacturers' plants within the continental limits of the United States to coordinate information on the experimental research program.

1. In an effort to upgrade the resolution targets, the contractor shall perform research and development in the area of projection lenses, materials, and exposure techniques for fabricating targets. The contractor will investigate to

determine the best commercially available emulsions in addition to investigating the possibility of producing light sensitive coatings not limited by present-day techniques. Research and development shall be performed by the contractor in the areas of focusing accuracy, positional holding techniques, vibration problems, and environmental condition.

2. The contractor shall supply within twelve months after receipt of contract the following standards fabricated by utilizing the upgraded state-of-the-art procedures developed during this R & D effort. Twelve sets of resolution standards with complete calibration.

C. REPORTS

The contractor shall submit monthly status reports briefly outlining the results achieved on the experimental research program. A technical report outlining the results achieved in upgrading the present standards and significant results achieved on this R & D program will be submitted at the completion of this contract.

D. PERIOD OF PERFORMANCE

A twelve-month R & D effort is anticipated for this program.

E. FACILITIES

The contractor shall have available in-house the following research facilities capable of performing the required services.

1. Sensitometric test equipment consisting of a minimum of an Ib sensitometer, a sensitometric processor capable of maintaining processing control to $\pm 0.1^{\circ}$ F.

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- 2. Density and measurement instrumentation consisting of a recording micro-densitometer, measuring microscopes, and necessary calibration standards.
- 3. National Bureau of Standards light standards, light intensity measurement equipment, and integrating sphere for making absolute density measurement.
- 4. A vacuum coating machine utilizing electron beam bombardment and proper clean room facilities for utilization of this equipment.
- 5. A special step and repeat device to permit accurately positioning and holding the various standard targets for printing as required.
- 6. The required flat field optical objectives, both for white light and ultraviolet type light sources.
- 7. Scanning microanalyzer with positional readout accuracy to .2 micron.

March 4, 1964

STATINTL	P.O. Box 2831 Washington 13, D. C.	
STATINTL		
· _ ·	We are pleased to submit the following prices for 260 and 520 line targets mounted on film and on glass for your consideration.	
	(1) Three (3) each 260 line "T" Resolution Target	STAT
STAT	mounted on glass at a unit price of each and a total price	STAT
1	(2) Three (3) each 260 line Tr Resolution Target	STAT
STAT	mounted on film at a unit price of sach and a total price	STAT
	(3) Six (6) each 520 line "T" Resolution Target mounted	STAT
STAT	on glass at a unit price of each and a total price of	STAT
STAT	(4) Six (6) each 520 line "T" Resolution Target mounted on film at a unit price of each and a total price of	STAT STAT
	These items can be delivered as follows:	
	Items 1 and 2 within 90 days after receipt of order.	
	Items 3 and 4 within 180 days after receipt of order.	•

Packaging and Packing: Best commercial level. FOB: Postpaid.

contemplate:

The foregoing prices are submitted on a straight fixed price basis and

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purchase order are acceptable to	us.	ant to a unilateral fixed price
purchase order are acceptable to	us.	. If you have any questions,

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	12 March 1964
MEMORANDUM FOR: Assistant for Administration, N	PIC
The state of Transp. NPTC	
ATTENTION : Chief, Logistics Branch, NPIC	. Authors from PE
THROUGH : Assistant for Plans and Develop	ment, mrac
Resoluti	ion Targets
SUBJECT : Procurement of opecial	
1. The attached requisition #5500-2726-64	covers the procurement
of special resolution targets from these are d	- to the
of special resolution targets from these are qualified price and delivery schedule for the price and delivery schedule for	which is forwarded
letter of a Mercu Tyon,	
with this memorandum.	-t-t- of technology
2. These items represent the limit of the	ce for such reliably
in resolution target production.	Hiw known. These
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and film resolution capabilities, and system the field evaluation of viewers and related op-	U.S. Carlotte
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Chief, Exploratory Deve	lopment Laboratory
MPIC	
Attachment	
1.Regulation #5500-2726-64	
2.Memo from	

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